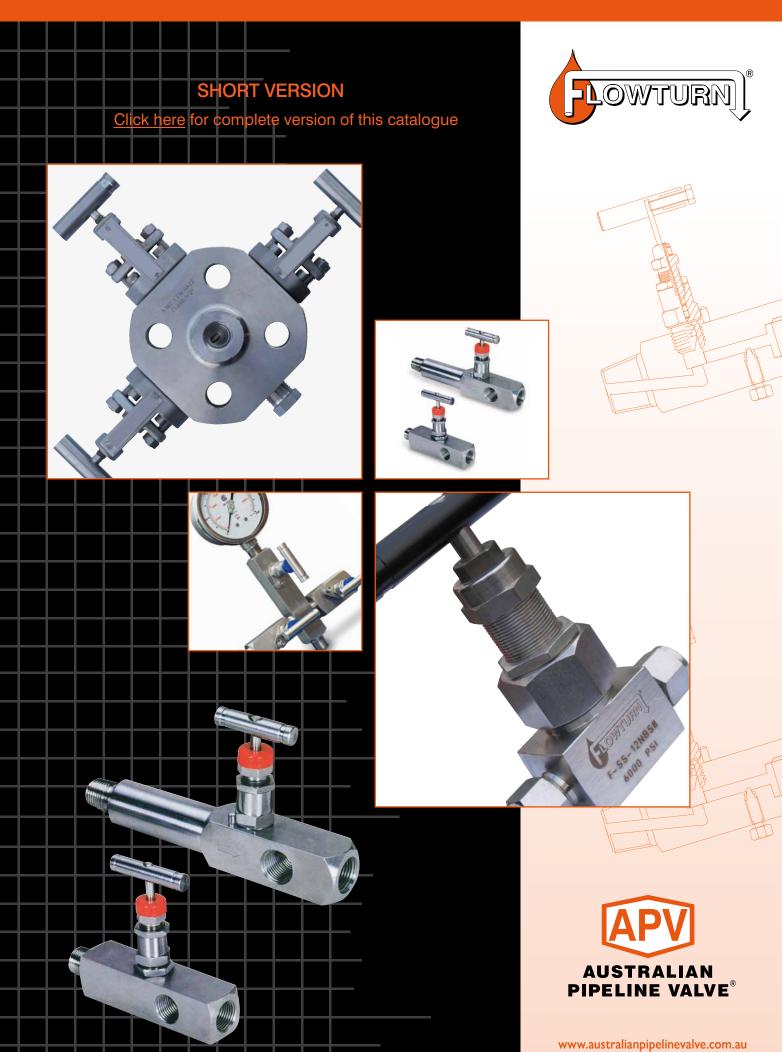
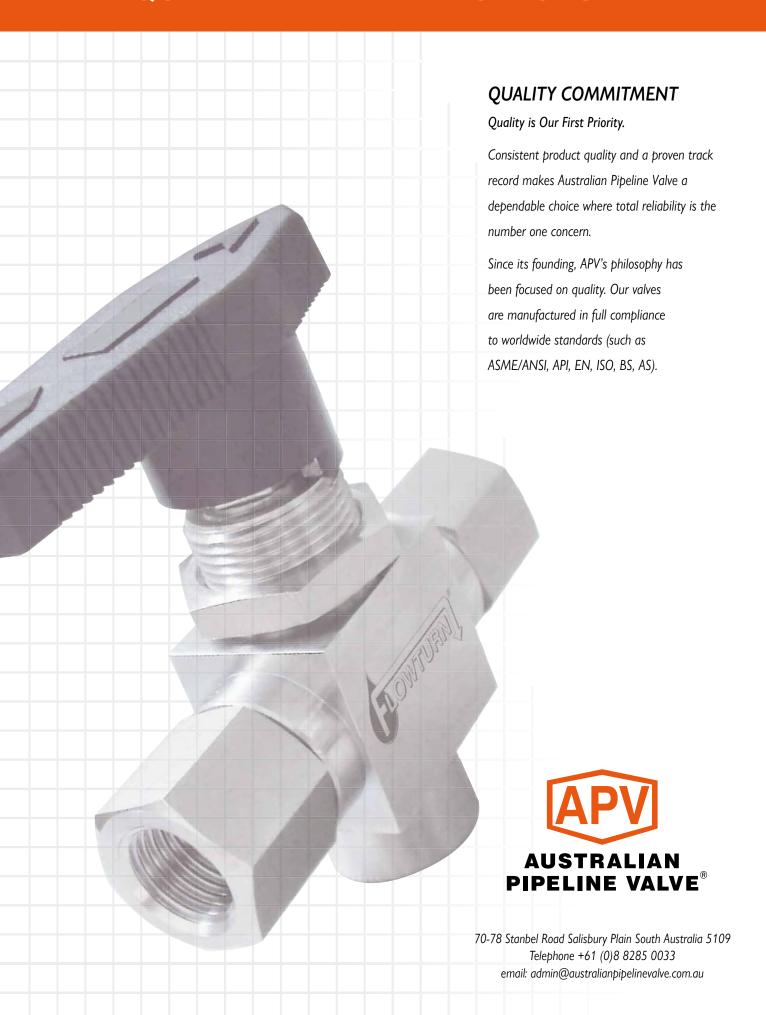
## **NEEDLE AND INSTRUMENTATION VALVES**



## **QUALITY VALVE MANUFACTURER**







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<sup>\*</sup> This version excludes some of these pages, refer to full version at website.





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#### MANIFOLD VALVES



#### 2, 3 AND 5 WAY MANIFOLD VALVES

Flowturn offers a variety of 2, 3 and 5 valve instrument manifolds.

The 2 valves manifolds are designed for static pressure and liquid level application; the 3 and 5 valve manifolds are designed for differential pressure appplications.

#### **FEATURES**

- Convenient method of blocking, bleeding, and calibrating pressure instruments.
- Designed for connected system impulse line & transmitter.
- Combines the function of a tee, calibration valve, isolation valve, all tubing and fittings in a single valve configuration.
- · Bonnet lock pins prevent accidental movement.
- Free swiveling ball end stem (metal seat, standard.) assures bubbles tight valve closure without seat galling.
- Special hardened ball seat is ideal for both gas and liquid service.
- All stem packing is located below the stem threads preventing galling, corrosion and contamination.
- Adjustable packing reduces the possibility of bonnet/body leaks.
- Full back sealed bonnets prevents accidental stem removal and blowout.



The Flowturn range of Manifolds offer a safe and economical method of installation to control and measure pressure of liquids and gaseous media. They are ruggedly manufactured and precision machined to the most exacting dimensional tolerance to ensure perfect installation and application.

Flowturn Manifolds are functionally installed to control, measure, isolate, equalise, calibrate, drain, vent or differentiate the pressure of liquids and gases.

Flowturn Manifold series offer optional 2, 3 and 5 valve configurations which come in remote mounting (pipe to pipe), direct mounting (pipe to flange, flange to flange) onto the instrument on a  $2^{1}/_{8}$ " (54mm) centre. Working Pressure up to 6000 PSI.

#### **TECHNICAL**

- Working pressure up to 6000 psig (413 bar).
- Temperature up to 450°F (232°C) with PTFE packing up to 1200°F (648°C) with Grafoil® packing.
- Orifice Size 0.156 inch (4.0 mm).
- For block and bleed (or calibration) of a gauge or absolute pressure transmitter or gauge.
- Consists of equalizing, isolation and vent.
- · Direct instrument mount and remote mount.
- End connections pipe or flange.

#### **APPLICATIONS**

- · General plant service.
- Pressure instrumentation devices.
- Differential pressure instruments devices.
- Pressure equalization.
- Block and bleed applications.

#### T-TYPE SINGLE (SINGLE FLANGE, PIPE TO FLANGE)

Manifolds bolt directly to the differential pressure Instruments which eliminate the need for unnecessary piping, valves and fittings. T-Type manifolds come complete with mounting kit for quick and easy installation to a pipe stand.

#### R-TYPE (PIPE TO PIPE IN-LINE)

Manifolds are designed for differential pressure of flowrecorder to impulse tubing. Connections are  $^{1}/_{2}$ " NPT industry standard and  $2^{1}/_{8}$ " (54mm) centre dimension (Model for  $2^{3}/_{16}$ " &  $2^{1}/_{4}$ " dimension) (Model for  $2^{3}/_{16}$ " &  $2^{1}/_{4}$ "- centre dimension).

#### H-TYPE (DUAL FLANGE, FLANGE TO FLANGE)

Manifolds bolt directly to the differential pressure instruments which eliminate the need for unnecessary piping, valves and fittings.



### **NEEDLE & INSTRUMENTATION VALVES**

Flowturn supply quality precision valves for each application.

As well as hand valves, Flowturn can produce monoflange double block and bleed integral manifolds.

Flowturn's hand valve and gauge valves include multi-port and block and bleed styles suitable for gauge isolation, calibration and venting with a choice of either globe pattern or through bore designs. A wide choice of end connections and comprehensive range of standard gauge accessories allows complete flexibility for individual installations.

#### **SPECIFICATIONS**

Materials	CS, SS, Duplex and other exotic materials.
Seats	Metal (and soft)
Orifice Size	1/8 inch (3mm) to 5/8 inch (16mm).
Pressure (max)	10,000psig [690 bar]



Temperature (max) 1000°F [538°C]

S-M9 Integral Block & Bleed Gauge Valve



S-M5 Multi Port Gauge Root Valve



S-H1 Rising Plug Hand Needle Valve



Mono Flange Wafer Type Double Block & Bleed Valve



Double Block & Bleed Valve

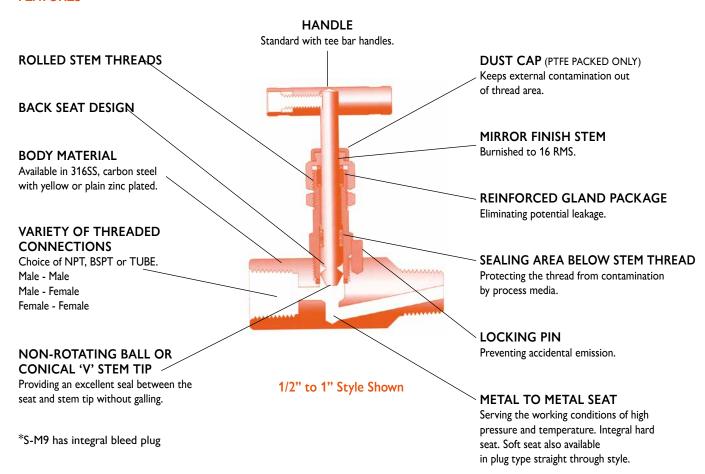


KER-JY Y Globe Type Valve

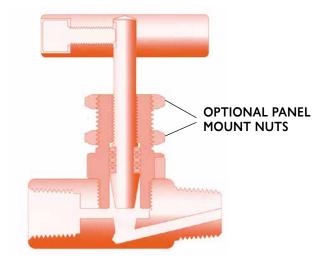


## **MODEL S-H7, S-H71, S-M5, S-M9**\*

#### **FEATURES**



#### MODEL S-H7/H71-PM

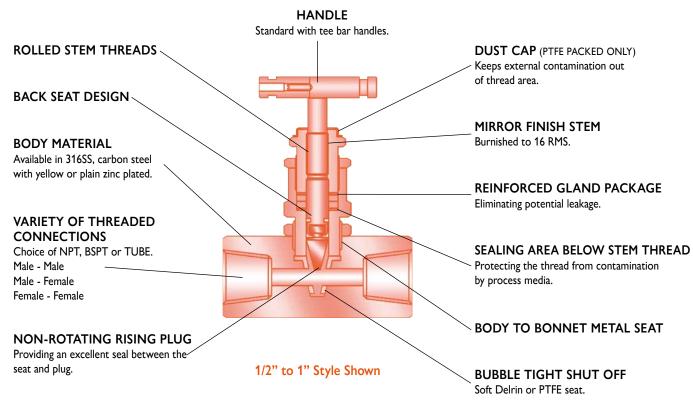


1/8" to 3/8" Style Shown



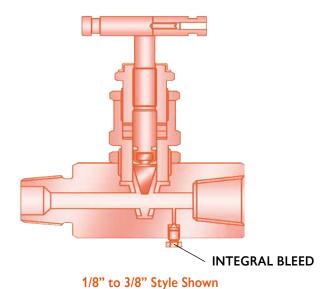
## MODEL S-H1, S-M9S\*

#### **FEATURES**



<sup>\*</sup>S-M9S has integral bleed plug See below.

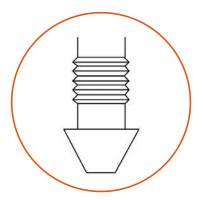
## **MODEL S-M9S**



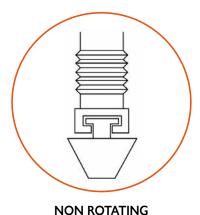
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#### DESIGN OVERVIEW



**ROTATING** 



One piece bar stock construction with full material traceability.

Back seating of stems in a fully open position prevents stem back out.

All types of valves have self centring, non rotating needle on the valve seat, alternative seating to choose for every application requiring bubble tight shut off.

Safety Stop Pin, 316 stainless steel stopper prevents detachment of the bonnet from the body due to vibration.

Stainless steel models of needle, gauge and instrument manifold valves, equipped with needle stems, meet NACE MR-01-75.

 $Bonnet-to-body-seat,\ metal-to-metal\ seal\ eliminates\ the\ need\ for\ O-ring\ seals.$ 

Shroud with colour identification -

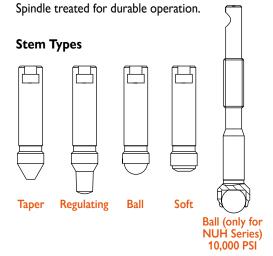
**Handle** - T-bar metal (standard) or circular plastic optional.

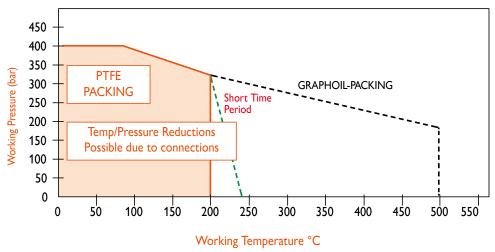
Double bonnet or single bonnet (optional).

Optional high temperature packing for compatibility to  $1000^{\circ}F$  on certain models.

All valves are designed in accordance with ASME/ANSI B16.34-1988 and ASME Section VIII, Div 1.

Low torque operation.





\*Assuming not Viton stem seal design.

#### WARNING FOR YOUR SAFETY

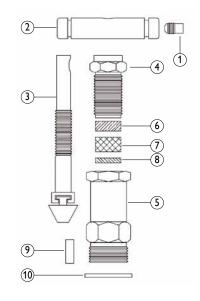
The system designer and user have the sole responsibility to select products suitable for their special application requirements to ensure the proper installation. Operation and maintenance of the product. Application details, material compatability and product ratings should all be considered it the individual selection. Improper selection or use of products can cause property damage or personal injury. Flowturn accept no liability for any improper selection, installation, operation or maintenance.



# DOUBLE BONNET ASSEMBLY (MODEL S-H1/M5/M5A/M5F/H7/M9)

No.	Description	Qty.	Material
1	Set Screw	1	MS
2	Handle	1	SS
3	Spindle	1	316SS
4	Packing Bolt	1	MS/316SS
5	Bonnet	1	MS/316SS
6	Bush	1	MS/316SS
7	Packing	1	PTFE/Graphite
8	Bush	1	MS/316SS
9	Stop Pin	1	MS/316SS
10	Washer	1	COPPER
11	Dust Cap*		PLASTIC

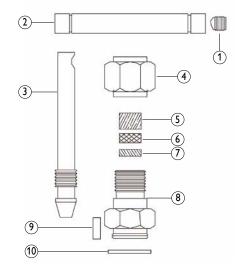
<sup>\*</sup>PTFE Packed Version





## SINGLE BONNET ASSEMBLY (MODEL S-H5)

No.	Description	Qty.	Material
1	Set Screw	1	MS
2	Handle	1	SS
3	Spindle	1	316SS
4	Gland Nut	1	MS/316SS
5	Bush	1	MS/316SS
6	Packing	1	PTFE/Graphite
7	Bush	1	MS/316SS
8	Bonnet	1	MS/316SS
9	Stop Pin	1	MS/316SS
10	Washer	1	COPPER





Bellows sealed version (VAF) bonnet





#### PART NUMBER SYSTEM NEEDLE VALVES

C - 44Q - L SH7 1 ٧ D Α BL **MODEL** SH1 - Rising Plug Straight Through Type 6000 PSI
SM5 - Multiport Gauge Valve Globe Type MxF 6000 PSI
SM5A - Multiport Gauge Valve Straight Through MxF 6000 PSI
SM5F - Multiport Gauge Valve Straight Through FxF 6000 PSI
SM5K - OS&Y Root Isolation Valves - Os&T Root Isolation valves
- Globe Type 6000 PSI
- Globe Type 15,000 PSI
- Integral Block & Bleed Gauge-Globe Type 6000 PSI
- Integral Block & Bleed Gauge-Straight Thru Type 6000PSI
- Miniature Globe Type 6000 PSI (Soft) 3000 PSI (Metal) SM9S Monoflange Instrument Valve
 Block & Bleed Valves **ALTERNATE PRESSURE SUFFIX** BLANK - 6000 PSI - 3000 PSI 3 10.000 PSI 5 - 15.000 PSI **PACKING** - Teflon® - Viton  $^{\!8}\,\text{O-Ring}$  with Teflon  $^{\!8}\,\text{or}$  316 backup ring R Н - Graphoil® Ε - Fugitive / Low emission Graphoil (or use FE suffix) H7 & M5 do use E - Low Temp. Viton - 46°C or HNBR **SEAT** D - Delrin® - Integral Metal Ν - Nylon Ζ K - PCTFE / KELF V - Teflon® - Special - PEEK Μ - 316 Overlay **MATERIAL** - CS (CAD or Zinc Plated) - Hastelloy® S - 316 SS - 316L Μ - Monel® 400 Z - Special CONNECTIONS INLET x Outlet † - 1/4 -inch NPTF x 1/4 -inch NPTF - 1/2 -inch NPTM x 1/2 -inch NPTF - 3/8 -inch NPTF x 3/8 -inch NPTF - 3/4 -inch NPTM x 1/2 -inch NPTF 3 46 - 1/2 -inch NPTM x 1 -inch NPTF 22 - 1/4 -inch NPTM x 1/4 -inch NPTF 48 - 1/2 -inch NPTM x 1/4 -inch NPTF - 3/4 -inch NPTF x 3/4 -inch NPTF 24 6 33 - 3/8 -inch NPTM x 3/8 -inch NPTF 66 - 3/4 -inch NPTM x 3/4 -inch NPTF - 1/2 -inch NPTF x 1/2 -inch NPTF - 1-inch NPTF x 1-inch NPTF 8 - 1-inch NPTM x 1-inch NPTF 4M - 1/2 -inch NPTM x 1/2 -inch NPTM 88 AT\* - Tube Compression Fitting End(s) - 1 1/4-inch to 2-inch \*Concatenate with size, example 4AT4 is 1/2 inch Tube x 1/2 inch NPTF, 4AT is 1/2 inch Tube x 1/2 inch Tube \*\*32/40/50 † SH1 is Bi-Directional SPECIAL SUFFIX FOR SH1/S-H7/S-H71 ONLY - 1/2 inch End connections (S-H1/S-H7/S-H71 ONLY) BLANK - Over and under 1/2 inch End connections. (Except 1/4 inch S-H1 see below.) - 1/4-inch End connections (S-H1 ONLY) **CONNECTION VARIATION SUFFIX** BLANK- No Variation BSP - BSP MSW - Male plain end (Male Socket Weld)(CS is black oxide coated) - Female Socket Weld - Integral Long body extension **ANGLE VARIATION SUFFIX** Α - Angle **BONNET VARIATION SUFFIX** - Integral Bonnet BLANK - Threaded Bonnet (Standard) W - Welded Bonnet В Bolted Bonnet OS&Y 0 - OS&Y Bonnet Ζ - Special **OPTIONS** - Bonnet Lock Device SG1 - (Sour Gas) meets NACE MR0175/ISO 15156-3 -2 BS - Bellow Sealed (for Chloride conditions > 50 mg/l [ppm]) - Low Temp Lubricant (low temperature service -46°C) IT SV<sub>6</sub> - Side Bleeder Fitted Type SV6 MO - Monel® Stem SVA - Side Bleeder Fitted Type SVA OX - Oxygen Cleaning BP - Bleed Plug PM - Panel Mount DB - Bleed Valve Bonnet DBB RH- Black Round Handle - Two Bleed Valve Bonnets - (Sour Gas) meets NACE MR0175/ISO 15156-3 -2 (for Chloride SG Z - Special conditions ≤ 50 mg/l [ppm]) and NACE MR0103-2005 (316 SS only)



## MODEL S-H71, 10,000 PSI GLOBE TYPE

Flowturn 'HP' Series Globe Pattern Needle Valves are specially designed and ruggedly manufactured for use in corrosive and hazardous environments. 'HP' Series valves are used in process control, instrumentation and flow control applications. 'HP' Series valves are precision machined, and designed for durability and maximum efficiency to provide a high quality valve for use in fluid and gaseous control systems of different applications, to meet the exacting standards of our growing and demanding customers.

Flowturn 'HP' Series Valves are available in high grade stainless steel, carbon steel, monel and other materials in a variety of end connections including male / female threaded NPT, BSP, BSPT, ISO, DIN and JIS tapered pipe ends. Valves can be supplied to meet current revision of NACE MR-01-75 (Sour Gas Service).

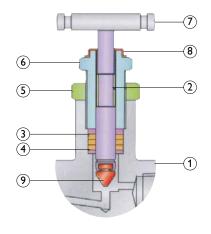
#### **FEATURES - BENEFITS**

- One piece body construction no welding for high strength and safety.
- Vee tip design controls accurate flow.
- Stem thread rolled and hard plated provides additional strength and maximum service life.
- Mirror finish stem, burnished to Ra 0.20 μm (8~10 RMS) extends packing life and smooth stem operation. Fugitive Emission compliant.
- Stainless steel handle for proper actuation.
- **Dust cap** prevents contaminants and lubricant washout of bonnet assembly.
- Repairable Metal Seat can be resurfaced without removing valve from line.



#### MATERIAL OF CONSTRUCTION

Sr No.	Part	Qty.	Material
1	Body	1	A479-316
2	Stem	1	A479-316
3	Packing Washer	1	A479-316
4	Gland Packing	1	Glass Filled PTFE
5	Lock Nut	1	A479-316
6	Gland Retainer	1	A479-316
7	Handle	1	Stainless Steel
8	Dust Cap	1	Plastic
9	Vee Tip	1	17.4 PH/316/HF



#### **DIMENSIONS (MM)**

Size	A(MF)	A(FF)	S-SQ	Н	L
1/4"	60	55	25	86	60
3/8"	60	55	28	86	60
1/2"	82	75	34	98	70
3/4"	87	80	38	98	70

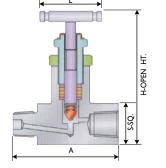
#### PRESSURE/TEMPERATURE RATINGS

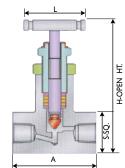
Orifice	Cv	Pressure Rating	Temperature Rating
5mm*	0.22	10,000 PSI (700 bar)	-65° to 200°F (-50° to 93°C)

<sup>\*</sup>Larger orifice available to 16mm.

#### **TESTING**

Every Flowturn 'HP' Series Needle Valve is 100% tested with nitrogen gas at 1200psig (80Bar) for leakage at seal and seat. Hydrostatic test performed with pure water at  $1^{1}/_{2}$  times the working pressure. Other optional tests like helium and low temperature are available upon request.







S-M9 & S-H7

## MODEL S-H7 & S-M9, 6000 PSI GLOBE TYPE

Flowturn 'HB' Series Globe Pattern Needle Valves are specially designed and ruggedly manufactured for use in corrosive and hazardous environment. 'HB' Series valves are used in process control, instrumentation and flow control applications. 'HB' Series are precision machined, and designed for durability and maximum efficiency to provide a high quality valve for use in fluid and gaseous control systems of different applications, to meet the exacting standards of our growing and demanding customers. The model S-M9 is complete with an integral bleed plug.

Flowturn 'HB' Series Valves are available in high grade stainless steel, carbon steel, monel and other materials in variety of end connections including male / female threaded NPT, BSP, BSPT, ISO, DIN and JIS tapered pipe ends. Valves can be supplied to meet current revision of NACE MR01-75 (Sour Gas Service). All valves are 100% factory tested and complete traceability is available upon request.

#### **FEATURES - BENEFITS**

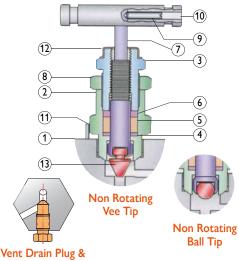
- Non rotating vee / ball tip design which forms a bearing joint with the stem eliminates rotation between plug and seat at closure. This prevents scoring and galling up the valve seat and ensure long life in repetitive shut off service.
- Safety bonnet lock prevents accidental disassembly.
- · Stem thread rolled and hard plated provides additional strength and maximum service life
- Mirror finish stem, burnished to Ra  $0.20~\mu m$  (8~10 RMS) extends packing life and smooth stem operation. Fugitive Emission compliant.
- Adjustable packing below stem threads prevents stem lubrication washout and isolate threads from process contamination.
- · Safety back seating provides secondary stem seal in full open position, prevents stem blow out.
- Stainless steel handle for proper actuation.
- · Body to bonnet seal metal to metal constant compression isolates bonnet threads from system fluids.
- Dust cap prevents contaminants and lubricant washout of bonnet assembly.
- Repairable Metal Seat can be resurfaced without removing valve from line.

#### MATERIAL OF CONSTRUCTION

Sr No.	Part	Qty.	Material
1	Body	1	A479-316 / A-105*
2	Gland Body	1	A479-316 / A-105*
3	Gland Retainer	1	A479-316 / A-105*
4	Washer	1	A479-316
5	Packing	1	PTFE / Graphoil
6	Packing Washer	1	A276-316
7	Spindle	1	A276-316
8	Lock Nut	1	A479-316 / A-105*
9	Grub Screw	1	A479-316
10	Handle	1	A276-304 / A-105*
11	Lock Pin	1	A479-316
12	Dust Cap	1	Plastic LD
13	Vee Tip / Ball Tip	1	17.4 PH/316



\*CAD or zinc plated



Bleed Port

#### PRESSURE/TEMPERATURE RATINGS

Valve	Orifice	Cv	Max. Working Pressure	Temp	Pressure@Max. Pressure
					PTFE
1/4"	3.5mm	0.31		-29° to 121°C	27,579 kpa @ 230°C
3/8"	3.5mm	0.31		-20° to 250°F	(4000 psi @ 446°F)
1/2"	4.8mm	0.52	41,300 kpa	G	RAPHOIL
3/4"	6.4mm	1.40	(6000 psi) -29° to 315°C	(6000 psi)	
1"	9.5mm	2.40		-29 to 315 C	24,821 kpa @ 230°C
1 1/4"	11.9mm			-20° to 600°F	(3600 psi @ 446°F)
1 1/2"	11.9mm			-20 to 600 F	
2"	14.0mm		20670 kpa (3000 psi)		

#### **TESTING**

Every Flowturn 'HB' Series Needle Valve is 100% tested with nitrogen gas at 1200 psig (80Bar) for leakage at seal and seat. Hydrostatic test performed with pure water at  $1^{1}l_{2}$  times the working pressure. Other optional tests like helium and low temperature are available upon request.



#### **MODEL S-H1 & S-M9S RISING PLUG TYPE 6000 PSI**

Flowturn SH1 and S-M9S Needle Valves are specially designed and ruggedly manufactured for use in corrosive and hazardous environment. S-H1 & S-M9S valves are used in process control, instrumentation and flow control applications. 'HB' Series are precision machined, and designed for durability and maximum efficiency to provide a high quality valve for use in fluid and gaseous control systems of different applications, to meet the exacting standards of our growing and demanding customers. The model S-M9S is complete with an integral bleed plug.

Flowturn Needle Valves are available in high grade stainless steel, carbon steel, monel and other materials in variety of end connections including male/female threaded NPT, BSP, BSPT, ISO, DIN and JIS tapered pipe ends. Valves can be supplied to meet current revision of NACE MR01-75 (Sour Gas Service). All valves are 100% factory tested and complete traceability is available upon request.

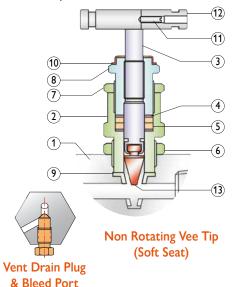
#### **FEATURES - BENEFITS**

- **Straight through flow path** provides high flow capacity bi-directional 'roddable' capability.
- Safety bonnet lock prevents accidental disassembly.
- Stem thread rolled and hard plated provides additional strength and maximum service life.
- Mirror finish stem, burnished to Ra 0.20 μm (8~10 RMS) extends packing life and smooth stem operation.
   Fugitive Emission compliant.
- Adjustable packing below stem threads prevents stem lubrication washout and isolate threads from process contamination.
- Safety back seating provides secondary stem seal in full open position, prevents stem blow out.
- Stainless steel handle for proper actuation.
- · Body to bonnet seal metal to metal constant compression isolates bonnet threads from system fluids.
- **Dust cap** prevents contaminants and lubricant washout of bonnet assembly.

#### MATERIAL OF CONSTRUCTION

Sr No.	Part	Qty.	Material
1	Body	1	A479-316 / A-105*
2	Bonnet	1	A479-316 / A-105*
3	Stem	1	A276-316
4	Spacer	1	PTFE / Graphoil
5	Packing	1	PTFE / Graphoil
6	Lock Nut	1	A479-316 / A-105*
7	Gland Lock Nut	1	A479-316 / A-105*
8	Gland Retainer	1	A479-316
9	Rising Plug Seat	1	Delrin
10	Dust Cap	1	Plastic LD
11	Grub Screw	1	A479-316
12	Handle	1	A276-304 / A-105*
13	Rising Plug	1	A479-316
14	Lock Pin (Optional)	1	A479-316





#### PRESSURE/TEMPERATURE RATINGS

Valve	Orifice	Cv	Max. Working Pressure	Temp	Pressure@Max. Pressure
					PTFE
1/4"	3.5mm	0.31		-29° to 121°C	27,579 kpa @ 230°C
3/8"	3.5mm	0.31	41,300 kpa	-20° to 250°F	(4000 psi @ 446°F)
1/2"	4.8mm	0.52	(6000 psi)		GRAPHOIL
3/4"	6.4mm	1.40		-29° to 315°C	24,821 kpa @ 230°C
1"	9.5mm	2.40		-20° to 600°F	(3600 psi @ 446°F)

#### **DIMENSIONS (MM)**

Size	(MF)*	(FF)*	HQ	A (open)
1/4"	60	55	27	93.5
3/8"	60	55	27	93.5
1/2"	80	75	32	96.5
3/4"	95	80	42	117
1"	100	95	45	119

\*S-M9S Refer to drawing

#### **TESTING**

Every Flowturn Needle Valve is 100% tested with nitrogen gas at 1200 psig (80Bar) for leakage at seal and seat. Hydrostatic test performed with pure water at  $1^{1}/_{2}$  times the working pressure. Other optional tests like helium and low temperature are available upon request.



### MODEL S-M5 & S-M5A/F GAUGE ROOT 6000 PSI

Flowturn Gauge Root Globe and Plug Type Needle Valves are used for safe installation in pressure switches, gauges and differential pressure transmitters, suitable for blockand bleed assemblies to test pressure source required in sampling line or purge valve.



316 S.S. construction for corrosion resistance. Non rotating vee or ball tip. Extended body for insulation clearance. Scheduled 160 or heavier pipe valve inlet for strength. Optional graphoil packing available for high temperatures. Ball\*/vee tip design forms a bearing joint with the stem which eliminates rotation between ball/vee tip and seat at closure. This prevents scoring and galling up the valve seat and ensures long life in repetitive shut off service.

- Non rotating vee / ball\* tip design which forms a bearing joint
  with the stem eliminates rotation between plug and seat at closure.
  This prevents scoring and galling up the valve seat and ensure long
  life in repetitive shut off service.
- Safety bonnet lock prevents accidental disassembly.
- **Stem thread rolled and hard plated** provides additional strength and maximum service life.
- Mirror finish stem, burnished to Ra 0.20  $\mu m$  (8~10 RMS) extends packing life and smooth stem operation. Fugitive Emission compliant.
- Adjustable packing below stem threads prevents stem lubrication washout and isolate threads from process contamination.
- **Safety back seating** provides secondary stem seal in full open position, prevents stem blow out.
- Stainless steel handle for proper actuation.
- **Body to bonnet seal** metal to metal constant compression isolates bonnet threads from system fluids.
- **Dust cap** prevents contaminants and lubricant washout of bonnet assembly.
- Repairable Metal Seat can be resurfaced without removing valve from line.

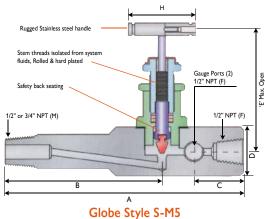
#### \*Ball tip available as option only on S-M5 globe style.

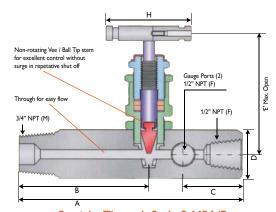
### MATERIAL OF CONSTRUCTION (S-M5)

Sr No.	Part	Qty.	Material
1	Body	1	A479-316 / A-105**
2	Stem	1	A479-316
3	Spacer	2	A479-316
4	Gland Body	1	A479-316 / A-105**
5	Gland Packing	2	Teflon / Graphoil
6	Lock Nut	1	A479-316 / A-105**
7	Retainer	1	A479-316 / A-105**
8	Сар	1	Plastic / LD
9	Grub Screw	1	A479-316
10	Washer	1	A479-316
11	Handle	1	Stainless Steel
12	Vee / Ball Tip	1	Titanium / 17-4PH/316/HF

\*\*CAD or zinc plated

Material	Seat	Temperature Rating	Pressure Rating @ 100°F (38°C)
S. S. 316	V-Stem Rising Plug	-65°F to 450°F (-54°C to 232°C)	6000 PSI (41,300 Kpa)





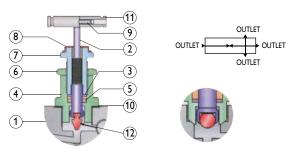
Straight Through Style S-M5A/F (Drawing on request)

#### **DIMENSIONS**

D Orifice		Orifice	Connecting Size		Dimensions					
	Body	mm	Inlet	Outlet	Α	В	С	D	E	Н
	Short	5	1/2" NPT	1/2" NPT	137	76	38	32 SQ	90	64
	Lagging Extension	5	1/2" NPT	1/2" NPT	184	123	38	32 SQ	90	64

#### **TESTING**

Each valve is tested with nitrogen gas at 1000 psi for seat and packing leakage with a maximum allowable leak rate of 0.1 sec/min. Hydro test performed with pure water at  $1^{1}/_{2}$  times the working pressure. Other tests like vibration and temperature, helium etc. are available upon requests.

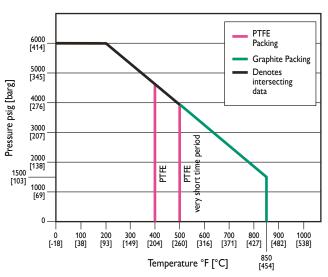


Non Rotating Vee Tip Non Rotating Ball Tip
Globe Style S-M5



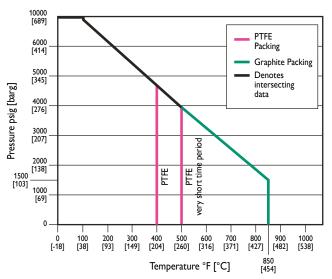
## PRESSURE/TEMPERATURE RATINGS SOFT SEAT & PACKING

#### PRESSURE TEMPERATURE\* PACKING RATING 6,000PSI



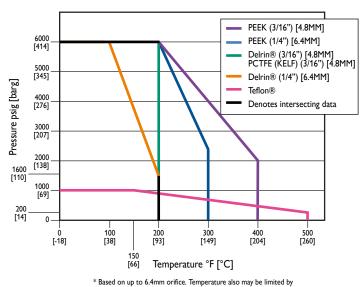
\*Temperature also limited by seat and seals. Special bonnet may be required for high temperature service above 300°C.

#### PRESSURE TEMPERATURE\* PACKING RATING 10,000PSI



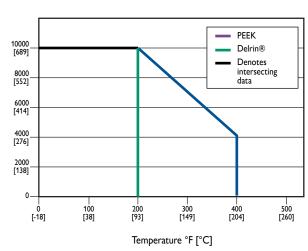
\* Based on up to 4.8mm orifice. Temperature also limited by seat and seals Special bonnet may be required for high temperature service above  $300^{\circ}\text{C}$ .

#### PRESSURE TEMPERATURE SEAT RATING\* 6,000PSI



PTFE stem packing.

#### PRESSURE TEMPERATURE SEAT RATING\* 10,000PSI



\* Based on up to 4.8mm orifice.

Pressure psig [barg]



## MONO FLANGE BLOCK & BLEED VALVES MODEL SMO 150-2500 CLASS

#### **MONO FLANGE**

Flowturn Design Mono Flange, Single block and bleed and Double block and bleed valves incorporate primary process valves together with standard isolation and vent needle valves in one single compact unit to offer a space, weight and cost saving compared to traditional block & bleed valve. The compact size allows the use of more expensive materials like 316 & F51 to provide a longer life.





#### **FEATURES**

- Single piece body with Bonnet assembly.
- Flange connection 15NB to 50NB (1/2" to 2").
- · TFE or Graphite Packing for Bubble tight sealing.
- Non-Rotating Tip to provide positive, bubble tight seal.
- Metal to Metal Body/Bonnet Seal.
- · Tbar Handle.
- Designed to comply with requirements of ANSI/ASME B16.5. Optional valve Bonnet assembly OS & Y bolted, Anti Tamper and globe Style assembly with non roating needle trim.

#### **ADVANTAGES**

1500-lb, One -piece integrally forged valve -

- · Reduced weight
- · Reduced height
- · Reduced leakage points
- · Reduced effect of system vibration
- Supporting brackets are not required
- Reduced bending moment acting on the vessel branch fitting weld.
- · Reduced installation cost
- · Reduced gaskets and bolting

#### **TECHNICAL**

- NACE MR-01-75.
- ASTM (Gr) Stainless steel, F316/F316LCarbon steel, A150/ LF2 and duplex or Super duplex and Alloy (400, 625, 825 and C276).
- Heat Code for material traceable to EN 10204.3.1.B.
- End connection accordance with ASME B16.5 RF and RTJ NPTconnection accordance with ASME B1.20.1
- Working pressure in accordance to ASME B16.5 class 150 to 2500 class working temperature
   -58 to 400°F (-50 to 204°C) for stainless steel
   and duplex -50 to 400°F (-46 to 204°C) carbon
   steel valve
- All valves are 100% factory testing hydrostatically and pneumatic leakage accordance with BS 12266.1



Mono Flange Wafer Type Double Block & Bleed Valve



## **BALL/NEEDLE DOUBLE BLOCK & BLEED VALVES** MODEL SBB 150-2500 CLASS

#### **BALL/NEEDLE BALL ASSEMBLY**

Flowturn provides needle/ball valve assembly in Single block and bleed and Double block and bleed in one single compact unit. This combination of primary and secondary valve provides shut off assurance & verification as well as space, weight and cost savings.

This style is configured with one ball and one needle isolation valve in-line with an additional needle valve side bleed for block & bleed use. Flowturn can supply this style of valve in very short delivery in A105N, LF2, 316, F51, etc., in 150 to 2500 class







**Double Ball** 

#### **FEATURES**

- · Process interface in one compact ball/needle ball valve assembly.
- · Three piece bolted body and integral single piece forged body styles.
- Flanged or Flanged & Screwed connection 15NB to 100NB (1/2" to 4").
- · Graphite packing for bubble tight sealing.
- · Ball seats in PTFE. Delrin or PEEK.
- Bore size available 10mm to 100mm.
- · Anti-blowout valve stems and non rotating needles.
- Fire safe designed to meet API 607.
- · Optional vent valve bonnet assembly, OS&Y bolted, Anti-Tamper and globe style assembly with non-rotating needle trim.

#### **TFCHNICAL**

- NACE MR-01-75.
- ASTM (Gr) Stainless steel, F316/F316L carbon steel, A105/ LF2 and duplex F51/F53 and Alloy 400, 625, 825 and C276.
- Heat Code for material traceable to EN 10204.3.1.B.
- Flange connection accordance with ASME B16.5 RF, RTJ or NPT connections in accordance with ASME B1.20.1.
- Working pressure in accordance to ASME B16.5 class 150 to 2500 class working temperature -58 to 400°F (-50 to 204°C) for stainless steel and duplex -50 to 400°F (-46 to 204°C) for carbon steel valve.
- All valve 100% factory testing hydrostatically and pneumatic leakage accordance with BS 12266.1.



**Block Only** 



**Block & Bleed** 



OS & Y Bonnet Option

Single Ball Block & Bleed

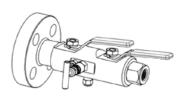




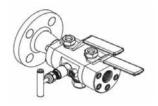
Block & Bleed -Ball/Needle Style



**Double Block** & Bleed



**Double Ball Block & Bleed** 

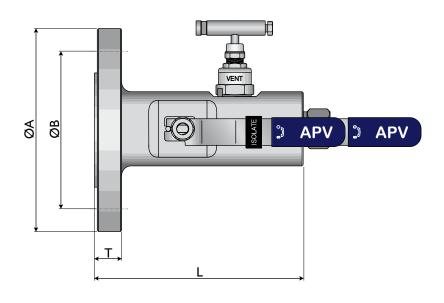


Double Block & Bleed -Ball/Needle/Ball Style



## MODEL SBB-SW FLANGED NPT OR SW DOUBLE BLOCK & BLEED & NEEDLE VALVE

		Dimension (mm)						
Size NB (NPS)	Rating (Class)		В		L	-	Г	Weight (kg)
()		Α	D	RF	RTJ	RF	RTJ	(**6/
	150	89	60.3		-	11.2	-	3.6
45	300	0/	66.7	188	193	14.3	18.3	3.9
15mm (1/2")	600	96	00.7		196	20.6	19.8	4.0
(1/2)	900/1500	121	82.5	206	242	28.8	28.8	5.4
	2500	134	88.9	206	213	36.6	36.6	6.9
	150	99	69.8		-	12.7	-	3.9
20	300	118	82.5	188	196	15.7	20.6	4.6
20mm (3/4")	600	118	82.3		176	22.1	22.3	4.7
(3/4 )	900/1500	130	88.9	206	242	31.8	21.8	6.3
	2500	140	95.2	206	213	38.2	38.2	7.5
	150	108	79.4	178	183	14.3	19.0	4.0
	300	424	00.0	180	185	17.5	22.3	4.6
35mm (1")	600	124	88.9		188	23.9	23.9	4.7
(1)	900/1500	150	101.6	191	198	34.8	34.8	7.0
	2500	159	108.0	206	206	41.5	41.5	8.6
	150	127	98.4	180	185	17.5	22.3	4.6
40	300	156	114.3	183	188	20.6	25.4	6.0
40mm (1 1/2")	600	130	114.3	193	193	28.8	28.8	6.5
(1 1/2 )	900/1500	178	123.8	203	203	38.2	38.2	9.4
	2500	203	146.1	216	216	50.9	52.4	15.9
	150	153	120.6	183	188	19.1	23.9	6.6
	300	4/5	127.0	185	192	22.4	28.7	8.0
50mm (2")	600	165	127.0	196	197	31.8	33.3	8.3
(2)	900/1500	216	165.1	226	210	44.5	46.0	15.0
	2500	235	171.5	221	223	57.2	58.7	22.0

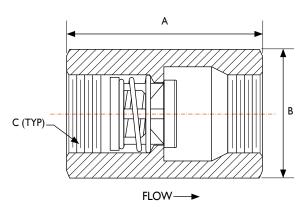




## **PISTON CHECK MODEL CAV-3 INLINE 3000 PSI**



The CAV-3 check valve is a one piece body machined from bar stock and is designed for minimum pressure drop. The valve has a light weight compact design that provides maintenance-free dependable service. 10,000PSI Model also available to 2"



#### **DIMENSIONS MM (INCHES)**

NB (mm)	Nom. Pipe Size (in)	Size Code	A mm (in)	Hex* Size B	С	Orifice Diameter
10	3/8	С	54.9 (2.16)	13/16	3/8 NPT	8.8 (0.348)
15	1/2	D	68.8 (2.71)	1-1/8	1/2 NPT	11.8 (0.464)
20	3/4	F	74.9 (2.95)	1-1/4	3/4 NPT	15.1 (0.593)
25	1	Н	92.5 (3.64)	1-5/8	1 NPT	22.6 (0.890)
32	1-1/4	- 1	99.3 (3.91)	2-1/4	1-1/4 NPT	28.8 (1.135)
40	1-1/2	J	110.7 (4.36)	2-1/2	1-1/2 NPT	35.2 (1.385)
50	2	K	148.6 (5.85)	3	2 NPT	39.5 (1.555)
65	2-1/2	L	139.7 (5.50)	3-3/4	2-1/2 NPT	39.5 (1.555)
80	3	М	158.7 (6.25)	4-1/2	3 NPT	51.4 (2.025)
100	4	N	181.1 (7.13)	5-1/2	4 NPT	65.0 (2.560)

Body Material	Availability	Non-Shock Pressure-Temperature Rating		
316 Stainless Steel (SS)				
Carbon Steel (CS)	Standard			
Brass (BR)				
Alloy 20 (A2)		3/8 - 3" (10 - 80mm)	4" (100mm)	
Hastelloy® C (HC)	Semi-standard	3000 PSIG @ 38°C (100°F) (1500 PSIG for o-ring seats)	1500 PSIG @38°C (100°F)	
Monel®				
Hastelloy® B (HB)	S I			
Titanium (TI)	Special			



#### **INSTRUMENT BALL VALVES 40 SERIES**

Flowturn 40 Series Ball Valves, are a rugged compact design, offer positive shut off or directional control of fluids in process, power and instrumentation applications. The unique design ensures excellent sealing characteristics while accomodating a superior temperature range and cycle life.

A high integrity metal to metal bonnet anti ingress seal ensures leak tightness at high pressures up to 413 Bar (6000 PSI). These valves are available in two-way and multi-way 3/4/5 configurations in brass, 316 stainless steel, Monel and Inconel construction, with a wide variety of port connections. A trunnion mounted version with Kel-F or Polyaman or metal seats is available for higher pressures up to 689 Bar (10,000 PSI).

#### **FEATURES**

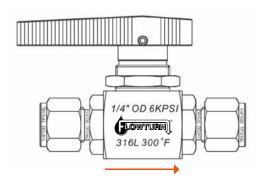
- 6~25 NB (1/4"~1")
- Uni-Body, multi gland seal design
- Uni-Body, multi gland seal design\*.
- Broad temperature range.
- · Blow out proof stem.
- Available in one piece stem/ball\*, floating ball.
- Panel mountable option.
- · Bi-Directional flow.
- · Handle indicates preferred direction of flow.
- · Positive handle stops.
- 100% factory Nitrogen tested.
- · Low operating torque.
- Vent option.
- Manual, electric or pneumatic actuation.
- Screwed tube fitting ends.
- \* Refer to drawing, several design options available.

#### **MATERIAL OF CONSTRUCTION**

Item#	Part Description	Stainless Steel	Brass		
1	Body	ASTM A 276 Type 316	ASTM B16 Alloy C36000		
2	Stem	ASTM A27	6 Type 316		
3	Hollow Insert	316 Stain	less Steel		
4	Packing Washer	316 Stainless Steel			
5	Packing Nut	ASTM A 479 Type 316	ASTM B16 Alloy C36000		
6	Solid Insert	316 Stainless Steel			
7	Handle	Phei	nolic		
8	Set Screw	Stainle	ss Steel		
9	Panel Nut	316 Stain	lless Steel		
10	Seat	Perfluoroalkoxy (PFA)/KEL-F/RPTFE			
11	Packing Ring	ASTM A 479 Type 316			
12	Packing	PFA-Perfluor	oalkoxy/PTFE		

Also refer to pressure temperature ratings of elastomers (such as Viton and Buna) and the overall pressure rating of the valve design itself, can reduce the pressure temperature rating of the valve.





- · Ingress seals fitted as standard
- Flexible packing for replacement can extend field life further.
- Full material traceability of main components.
- Materials of construction can be supplied to meet the requirements of NACE MR-01-75 latest revision.

#### **SPECIFICATIONS**

Pressure Rating	2,500 PSI (172 Bar) to 6,000 PSI (414 Bar)
Temperature Rating	-54°C to 200°C* (-65°F to 392°F)
Cv	.05 to 6.96
Body Configurations	2 way, 3-way, 4 way and 5 way
Port Connection	6~25NB (1/4"~1") Tube compression - Twin Ferrule NPT (Male / Female) BSP
Seat/Packing	PFA-Perfluoroalkoxy/PTFE

<sup>\*</sup> or -29° ~ 150°C if Viton seal fitted.



### FLOW CONTROL REGULATORS FCV SERIES

#### MODEL FCV3 (ONE WAY) 3000 SERIES

**Available Size** 1/8" to 1/2" pipe thread.

Pressure Rating Up to 16 bar [232psi]

**Temperature Rating** Up to 120°C

**End Connection** BSP/BSPT/NPT/SAE Straight Thread

#### MODEL FCV4 (BI-DIRECTIONAL) 4000 SERIES



**Available Size** 1/8" to 1/2" pipe thread.

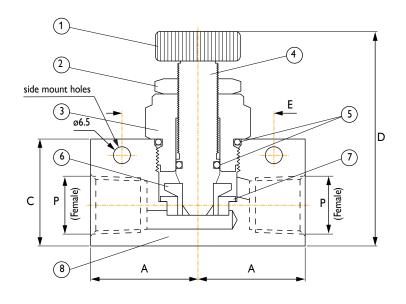
Pressure Rating Up to 40 bar [580psi]

**Temperature Rating** Up to 120°C

**End Connection** BSP/BSPT/NPT/SAE Straight Thread

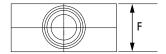


- · Bifold style
- Side fixing panel or mount option.



#### **MATERIAL OF CONSTRUCTION**

Item#	Part Description	Material
1	Knob	SS316
2	Lock Position Nut (1)	SS316
3	Bonnet Body	SS316
4	Spindle (3)	SS316
5	O-Ring	Viton
6	Bushing	PTFE
7	Washer	Viton
8	Valve Body	SS316



- (1) Adjustable Nut set to maximum travel.
- (3) Variable controllable open position.

#### **DIMENSIONS MM & KG**

Pipe thread			Dimension	ev	kg	Orifice		
Р	Α	С	D max.	Е	F	•	8	mm
1/8 BSP/NPT	16.5	22.0	52.0	23.8	16.0	.40	0.40	3
1/4 BSP/NPT	27.5	32.0	75.0	35.0	25.0	.50	0.45	4
3/8 BSP/NPT	27.5	32.0	75.0	35.0	25.0	.90	0.55	5
1/2 BSP/NPT	34.0	40.0	92.0	48.5	30.0	1.10	0.95	9



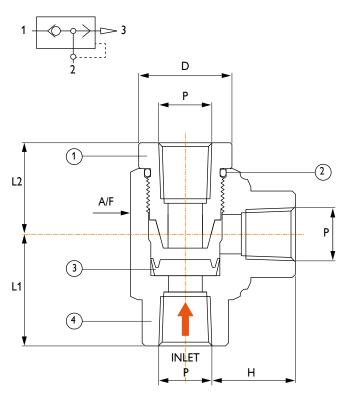
## STAINLESS STEEL QUICK EXHAUST VALVES FL-S-QEV

Allows direct exhaust of compressed air due to increase of cylinder rod displacement speed, this result in reductions of cycle time.

Available Size	1/8" to 1/2" pipe thread.
Pressure Rating	Up to 10 bar [145psi]
Temperature Rating	Up to 120°C
Sealing Material	Viton
End Connection	BSP/BSPT/NPT PIPE Threads



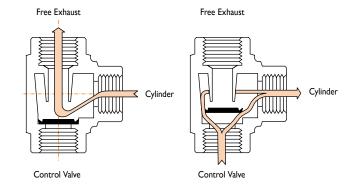
- Bifold style
- Quick acting, shuttle style.



#### **VERTICAL INSTALLATION AS SHOWN**

#### **MATERIAL OF CONSTRUCTION**

Item#	Part Description	Material	
1	Cap/Plug	SS316	
2	O-Ring	Viton	
3	Sealing Disc	Viton	
4	Body	SS316	



#### **DIMENSIONS MM & KG**

P (Female)	D	Н	L1	L2	A/F	Model
1/8" BSP/NPT	21.0	23.0	23.0	18.7	22.0	FL-QSVP-2N/E
1/4" BSP/NPT	21.0	25.5	25.5	19.7	22.0	FL-QSVP-4N/E
3/8" BSP/NPT	25.8	26.0	26.0	21.5	27.0	FL-QSVP-6N/E
1/2" BSP/NPT	31.0	36.0	36.0	27.8	32.0	FL-QSVP-8N/E
3/4" BSP/NPT	44.0	42.0	44.0	35.0	46.0	FL-QSVP-12N/E
1" BSP/NPT	44.0	46.0	48.0	35.0	46.0	FL-QSVP-16N/E



## COMPLETE PRODUCT LINE

"Australian Pipeline Valve produces isolation, control and flow reversal protection products for severe and critical service media in utility, steam, pipelines, oil & gas and process industries.

APV valves and pipeline products form the most competitive portfolio in the market."



## STEAMCO®

SUPER-CHECK®



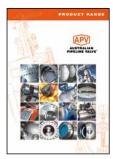


**TWIN-LOK**<sup>®</sup>

**UNIFLO**®



#### **AUSTRALIAN PIPELINE VALVE BRAND RANGE - CATALOGUES**



**Product Brochure** 



Ball Valves Floating & Trunnion Mounted



Ball Valves Floating Small Bore



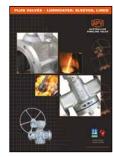
Ball Valves Special Service



Gate, Globe & Check Valves - Cast Steel



Gate, Globe & Check Valves - Forged Steel



Plug Valves Lubricated, Sleeved & Lined



Oilfield Products Valves & Wellheads

#### **APV FAMILY OF BRANDS RANGE - CATALOGUES**



Diamond Gear Gearboxes



Flowturn Ball Valves Multiway & Deadman



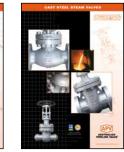
Flowturn Gate, Globe & Check Valves



Flowturn Instrument Valves



Flowturn Strainers & Sight Glasses



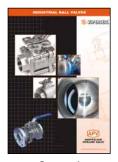
Steamco Steam Valves



Supercheck Wafer Check Valves



Superseal Butterfly Valves



Superseal Industrial Ball Valves



Torqturn Actuators



TwinLok Tube Fittings



Uniflo Check Valves

Contact us for your local stockist/distributor













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#### **QUALITY ASSURANCE AND CERTIFICATION**

We are continually improving all facets of quality assurance. Full metallurgical and test certificates are always supplied for all pressure retaining parts.

We have endeavoured to provide a broad outline of our range and capabilities. Because we are continually developing new products for our customers this catalogue will, to some extent be incomplete. This catalogue is a general overview only, individual drawings and data sheets can be furnished on request.

If you have any requirement in the field of valves, please contact us for a prompt response. Continuous development of Australian Pipeline Valve products may necessitate changes in the design or manufacturing processes. Australian Pipeline Valve reserves the right to effect any such changes without prior notice.

