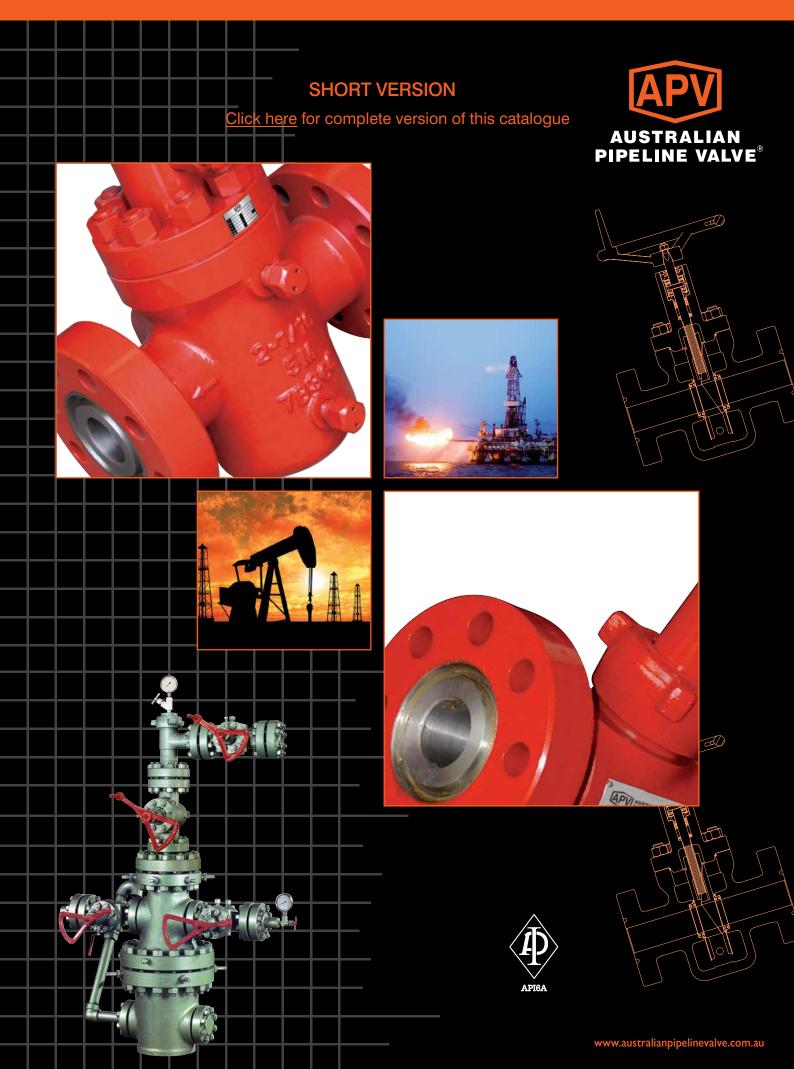
OILFIELD PRODUCTS - VALVES & WELLHEADS



QUALITY VALVE MANUFACTURER



Quality is Our First Priority.

Consistent product quality and a proven track record makes Australian Pipeline Valve a dependable choice for oilfield and pipeline products where total reliability is the number one concern.

Since its founding, APV's philosophy has been focused on quality. Our valves are manufactured in full compliance to worldwide standards (such as ASME/ANSI, API 6A, API 6D, EN, ISO, BS, AS).



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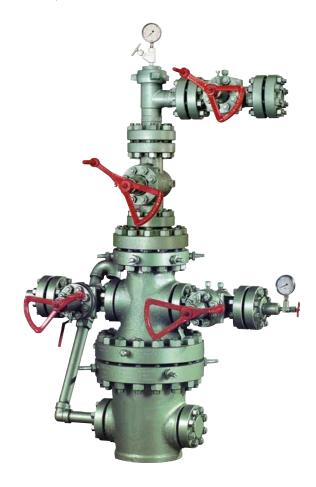
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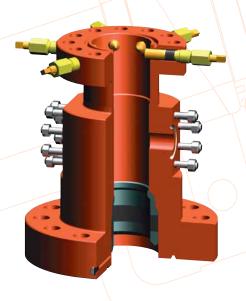
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STUDDED CROSSES & TEES

*All dimensions are in inches

CENTRE TO FACE

(Horizontal)

4.38

4.38

4.38

H2 (Vertical)

4.38

4.38

4.38

(1.4) PRESSURE RATING:- 10000 PSI

Q_d2

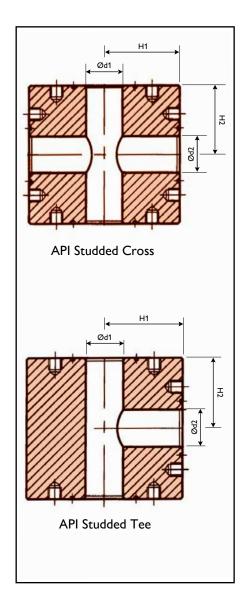
(Outlet)

21/16

NOMINAL SIZE & BORE

Ød1

(vertical)



API FLANGE STUDDED CROSSES & TEES (As per API-6A) (1.1) PRESSURE RATING:- 2000 PSI NOMINAL SIZE & BORE CENTRE TO FACE Ød1 Ød2 H2 (vertical) (Outlet) (Vertical) (Horizontal) 21/4 3.50 3.50 21/16 2% 2%6 4.50 4.50 31% 21/16 3.50 4.50 31/8 2% 4.50 4.50 31/8 31/8 4.50 4.50 41/16 21/16 4.50 5.50 41/16 2%6 4.50 5.50 31/8 5.50 41/16 5.50 (1.2) PRESSURE RATING:- 3000 PSI NOMINAL SIZE & BORE CENTRE TO FACE Ød2 H1 (Vertical) (vertical (Outlet (Horizont 31% 21/16 4.50 5.00 2%6 5.00 5.00 31/8 31/8 5.00 5.00 6.12 41/16 4.50 21/16 41/16 21/16 5.00 6.12 41/16 31/8 5.00 6.12 41/16 41/16 6.12 6.12 (1.3) PRESSURE RATING:- 5000 PSI NOMINAL SIZE & BORE CENTRE TO FACE Ød1 Ød2 H2 H1 (vertical) (Outlet) (Horizont (Vertical) 21/16 21/16 4.50 4.50 2%6 21/16 4.50 5.00 2%6 5.00 2%6 5.00 31/8 21/16 4.50 5.50

ヿ	2%6	
ヿ	2%6	
一	2%	
ᅥ	31/16	
\dashv	31/16	
\dashv	31/16	
\dashv	31/16	
_	41/16	
	41/16	
	41/16	
	41/16	
al)	41/16	
\dashv	(1.5) PRES	SUI
	NOMINAL S	IZE
ಠ	Ød1	
ヿ	(vertical) 113/16	_
ᅥ	21/16	
\dashv	21/16	
\dashv	2%6	
_	_	
_	2%	
al)	2%6	
,	31/16	
_	31/4	
┪	31/16	
\dashv	31/16	
\dashv	41/16	
-	41/16	
-	41/16	
_	41/16	
_	41/16	
	(1.6) PRES	SUI
	NOMINAL S	IZE
	(vertical)	
	1 13/16	
	21/16	
	21/16	
	2%6	
	2%	
	2%	
	31/16	
	31/16	
	31/16	
	31/16	
	41/16	
	41/16	
	41/16	

5.50

5.50

6.50

6.50

6.50

6.50

9 9		
	FFA	

31%

31/8

41/16

41/16

41/16

41/16

2%6

31/8

21/16

2%6

31/8

41/16

5.50

4.50

5.00

5.50

21/16	21/16	4.38	4.38
21/16	113/16	4.50	5.12
2%	21/16	4.50	5.12
2%6	2%6	5.12	5.12
31/16	1 ¹³ / ₁₆	4.50	5.88
31/16	21/16	4.50	5.88
31/16	2%	5.12	5.88
31/16	31/16	5.88	5.88
41/16	113/16	4.50	6.88
41/16	2%6	4.50	6.88
41/16	2%6	5.12	6.88
41/16	31/16	5.88	6.88
41/16	41/16	6.88	6.88
-			
(1.5) PRES	SURE RATIN	IG:- 15000 PS	l
NOMINAL S	SIZE & BORE	CENTRE	TO FACE
Ød1	Ød2	H2	H1
(vertical)	(Outlet) 113/16	(Vertical) 5.00	(Horizontal) 5.00
	-		
21/6	113/16	5.00	5.00
21/16	21/16	5.00	5.00
2%6	113/16	5.50	5.50
2%6	21/16	5.50	5.50
2%6	2%6	5.50	5.50
31/16	113/16	6.31	6.31
31/16	21/16	6.31	6.31
31/16	2%6	6.31	6.31
31/16	31/16	6.31	6.31
41/16	113/16	7.62	7.62
41/16	2%6	7.62	7.62
41/16	2%6	7.62	7.62
41/16	31/16	7.62	7.62
41/16	41/16	7.62	7.62
(1.6) PRES	SURF RATIN	IG:- 20000 PS	
		r	
Ød1	SIZE & BORE	CENTRE H2	H1
(vertical)	(Outlet)	(Vertical)	H1 (Horizontal)
113/16	113/16	6.47	6.47
21/16	113/16	6.47	6.47
21/16	21/16	6.47	6.47
2%	113/16	7.28	7.28
2%	21/16	7.28	7.28
2%6	2%6	7.28	7.28
31/16	113/16	7.97	7.97
31/16	21/16	7.97	7.97
31/16	2%6		
	-	7.97	7.97
31/16	31/16	7.97	7.97
41/6	113/16	9.91	9.91
41/16	21/16	9.91	9.91
	2%6	9.91	9.91
41/16			
41/16 41/16	31/16	9.91	9.91

C-22 CASING HEADS

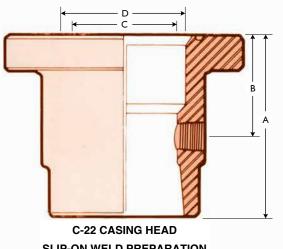
C-22 Casing Heads are straight bore bowl designs which avoid damage to the sealing (packoff) areas caused by drilling tools and permit hanging more weight than tapered bowls. C-29 Bowl also available.

Normally furnished with threaded outlets. Longer bowls and optional lockdowns are available on request. Bottom preparation is threaded or slip-on welding, may be provided with O-Rings.

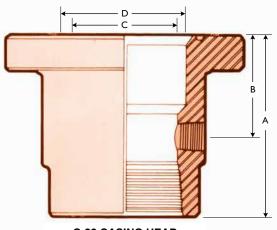
Part	Top F	lange*2	Bottom*	Outlets†		Dimens	ions (in)		Approx.	Approx.
No.	Size (in)	Size (KPSI)	Prep (in)	(in)	Α	В	С	D	Weight Lbs	Weight Kgs
-	9	2	7" 8rd	2" Thd	15	811/16	6¾	8¾	210	95
-	9	3	7" 8rd	2" Thd	15%	93/16	6¾	8¾	240	109
-	9	2	7%" 8rd	2" Thd	15	811/16	7	8¾	210	95
-	9	3	7%" 8rd	2" Thd	15%	93/16	7	8¾	240	109
277	9	2	8%" 8rd	2" Thd	15%	8%	8	8¾	180	87
280	9	3	8%" 8rd	2" Thd	15%	93/16	8	8¾	240	109
-	9	5	8%" 8rd	2" Thd	15%	93/16	8	8¾	250	113
201	11	2	8%" 8rd	2" Thd	1515/16	91/4	8	10%	340	154
213	11	3	8%" 8rd	2" Thd	16½	93/16	8	10%	460	209
225	11	5	8%" 8rd	2" Thd	18¾	11¼	8	10%	710	322
202	11	2	9%" 8rd	2" Thd	15¾	91/4	9	10%	320	145
214	11	3	9%" 8rd	2" Thd	16¾	93/16	9	10%	430	195
226	11	5	9%" 8rd	2" Thd	16¾	93/16	9	10%	680	308
203	11	2	10¾" 8rd	2" Thd	15¾	91/4	10	10%	300	136
215	11	3	10¾" 8rd	2" Thd	16¾	93/16	10	10%	410	186
227	11	5	10¾" 8rd	2" Thd	16¾	93/16	10	10%	590	268
207	13%	2	11¾" 8rd	2" Thd	17%	9%	11	13½	469	213
219	13%	3	11¾" 8rd	2" Thd	17%	91/4	11	13½	587	266
-	13%	3	12¾" 8rd	2" Thd	161/16	9%	12½	13½	500	227
208	13%	2	13¾" 8rd	2" Thd	15	9%	12½	13½	380	172
220	13%	3	13¾" 8rd	2" Thd	161/16	9%	12½	13½	500	227
244	13%	5	13¾" 8rd	2" Thd	18½	12%	12½	13½	1430	649
-	16¾	2	16" 8rd	2" Thd	181/4	10%	151/4	16%	980	445
-	16¾	3	16" 8rd	2" Thd	181/4	10%	151/4	16%	995	451
-	20¾	3	20" 8rd	2" Thd	21¾	13%	19%	201//	1250	567
-	21¼	2	20" 8rd	2" Thd	21¾	135/16	193/16	20%	1400	635



^{*2} Available with Lockdown Screws



SLIP-ON WELD PREPARATION



C-22 CASING HEAD **8RD BOTTOM PREPARATION**

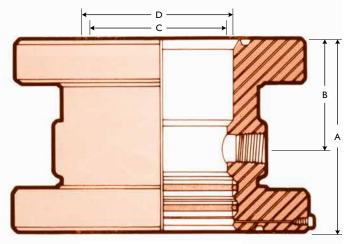
C-22 CASING SPOOLS

C-22 Casing Head Spools are straight bore bowl designs. Bottom preparation is of the R-Seal Type. Outlets are available threaded, studded or extended

Spools utilize the same C-22 automatic Casing Hangers as Casing Heads adding to equipment flexibility. Bowl Protectors and lockdowns are available on request. C-29 Bowl also available.

Part		tom nge	Тор І	Flange	Bottom	Outlet [†]		Dimens	ions (in)		Approx.	Approx.
No.	Size (in)	WP (KPSI)	Size (in)	WP (KPSI)	Prep*	(in)	A	В	С	D	Weight Lbs	Weight Kgs
-	11	2	11	2	R-Seal	2" LPO	17¾	8¾	10	10%	520	236
644	11	3	11	5	R-Seal	2" LPO	17¾	8¾	10	10%	660	299
614	11	5	11	5	R-Seal	2" LPO	17¾	8¾	10	10%	710	322
607	13%	2	11	2	R-Seal	2" LPO	17¾	8¾	10	10%	680	308
654	13%	2	11	3	R-Seal	2" LPO	17¾	8¾	10	10%	680	308
602	13%	3	11	3	R-Seal	2" LPO	17¾	8¾	10	10%	710	322
604	13%	3	11	5	R-Seal	2" LPO	24¾	12½	10	10%	1100	499
647	13%	5	11	5	R-Seal	2" LPO	24¾	12½	10	10%	1254	569
645	13%	5	11	10	R-Seal	113/16 SSO	2615/16	1411/16	9	10%	1948	884
661	13%	5	13%	5	R-Seal	2" LPO	2615/16	1411/16	9	10%	1893	859
-	16¾	2	11	3	R-Seal	2" LPO	171/4	8%	10	10%	846	384
-	16¾	3	11	3	R-Seal	2" LPO	17%	81/8	10	10%	1080	490
662	16¾	3	11	5	R-Seal	2" LPO	221//8	12½	10	10%	1300	590
-	16¾	3	13%	3	R-Seal	2" LPO	241/2	13½	10	10%	1452	659
623	20¾	3	13%	5	R-Seal	2" LPO	241/2	12½	12½	131/2	2450	1111
-	211/4	2	13%	3	R-Seal	2" LPO	26¾	14¾	12½	13½	2063	936
-	211/4	3	13%	3	R-Seal	2" LPO	26¾	14¾	12½	131/2	2063	936

[†] Available with Flanged or Studded Outlets.



C-22 CASING SPOOL "00" BOTTOM PREPARATION

Available with S.O.W. Bottom Preparation

Available with O-Rings

^{*} Available with 9", 10¾" Blank Bottom Preparation. * Available with "00" Bottom.

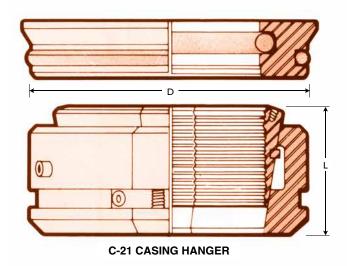
WELLHEAD EQUIPMENT

C-21 CASING HANGERS WITH TYPE "H" SEAL

C-22 Casing Hangers consist of slips, slip bowls and floating type "H" seal rings. Slips and bowl wrap around the casing. The seal ring slips over casing and into casing head after casing has been suspended and cut off, providing positive annulus packoff.

Part	Bowl	Casing	Dimensi	ions (in)	Approx.	Approx.
No.	Size (in)	Size (in)	D L		Weight Lbs	Weight Kgs
401	11	4½	1013/16	413/32	94	43
-	11	5	1013/16	47/16	90	41
422	11	5½	1013/16	41/16	79	36
-	11	6%	1013/16	41/16	84	38
-	11	7	1013/16	413/32	67	30
-	11	7%	1013/16	413/16	59	27
-	13%	4½	131/16	413/16	150	68



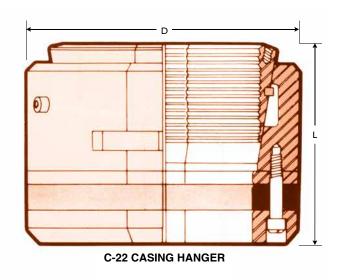


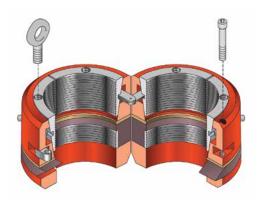
CASING HANGERS FOR C-22 CASING HEADS AND SPOOLS

C-22 Casing Hangers combine packoff and slip bowl, and slip into a single unit. The packoff automatically seals the casing annulus below the slips when casing load is applied, allowing annulus packoff before removing BOPs.

Part	Bowl	Casing	Dimens	ions (in	Approx.	Approx.	
No.	Size (in)	Size (in)	D	L	Weight Lbs	Weight Kgs	
425	9	4½	811/16	81/16	45	20	
	9	5	811/16	81/16	40	18	
426	9	5½	811/16	81/16	34	15	
402	11	4½	1013/16	81/16	95	43	
417	11	5	1013/16	81/16	89	40	
414	11	5½	1013/16	81/16	89	40	
416	11	7	1013/16	81/16	79	36	
415	11	7%	1013/16	81/16	60	27	
423	13%	4½	131/16	81/16	167	76	
424	13%	5½	137/16	81/16	160	73	
418	13%	7	131/16	81/16	152	69	
419	13%	7%	137/16	81/16	140	64	
420	13%	85%	131/16	81/16	25	11	
421	13%	9%	137/16	81/16	108	49	
-	16¾	9%	16%	9	281	127	
-	16¾	10¾	16%	9	233	106	
-	201/4	13¾	201/16	9	310	141	

Other sizes upon request.





WELLHEAD EQUIPMENT

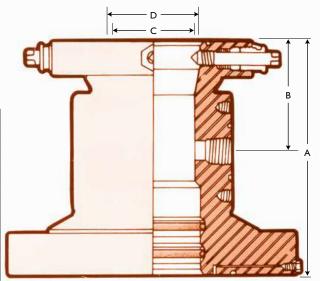
T-16 TUBING HEADS

T-16 Tubing Heads are tapered-bore heads and are available in various sizes and pressure ratings. Outlets are 2" threaded or studded. Larger outlets are available on request. Studded outlets will accept V-R Plugs enabling removal or repair of full opening valves.

Lockdown screws are supplied in top flanges enabling tubing hangers or stripper rubbers to be locked in bowl.

T-16 Tubing Heads are supplied with 9" blank bottoms or "00" bottom as well as R-Seal bottoms.

Part	Botton	ı Flange	Тор I	Flange	Outlets	Outlets Bottom		imensi	ions (ii	1)	Approx	Approx
No.	Size (in)	WP (PSI)	Size (in)	WP (KPSI)	(in)	Prep (in)	А	В	С	D	Weight Lbs	Weight Kgs
855	9	2	71/16	2	2 LPO	9 BLK	17½	8¾	6%	7	530	240
856	9	3	71/16	3	2 LPO	9 BLK	17½	8¾	6¾	7	530	240
806	11	2	71/16	2	2 LPO	9 BLK	1513/16	75/16	6¾	7	420	191
807	11	3	71/16	3	2 LPO	9 BLK	15½	6¾	6¾	7	480	218
808	11	3	71/16	3	2 LPO	9 BLK	185/16	815/16	6¾	7	615	279
810	11	3	71/16	3	2 SSO	9 BLK	1815/16	1815/16	6¾	7	620	281
828	11	3	71/16	5	2 SSO	9 BLK	20%	1015/16	6¾	7	670	304
-	11	5	71/16	5	2 SSO	9 BLK	20%	95/16	6%	7	870	395
-	13%	2	71/16	2	2 LPO	10¾ BLK	18%	9%	6¾	7	600	272
-	13%	2	71/16	3	2 LPO	10¾ BLK	20%	9%	6%	7	650	295
830	13%	3	71/16	3	2 LPO	10¾ BLK	201/4	9 %	6¾	7	759	344
-	13%	3	71/16	3	2 SSO	10¾ BLK	201/4	9%	6%	7	770	349
-	13%	3	71/16	5	2 SSO	10¾ BLK	18¾	95/16	6¾	7	880	399



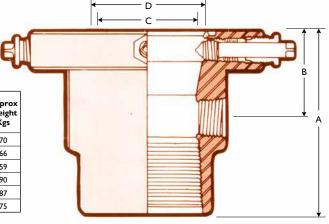
T-16 TUBING HEAD

T-16 THREADED BOTTOM TUBING HEADS

T-16 Threaded Bottom Tubing Heads are for low pressure and shallow well service. Heads accept T-16 and WA-5 tubing hangers and stripper rubber.

Part	Size	Size		Side			Approx Approx			
No.	(in)	WP (KPSI)	Thread* (in)	Outlet (in)	A	В	С	D	Weight Lbs	Weight Kgs
800	71/16	2	4½ OD 8rd	2	141/16	6¾	4 5/32	7	154	70
801	71/16	2	5½ OD 8rd	2	141/16	6%	5	7	146	66
-	71/16	2	7 OD 8rd	2	141/16	6¾	61/4	7	129	59
802	71/16	3	4½ OD 8rd	2	141/16	6%	4 ½2	7	198	90
803	71/16	3	5½ OD 8rd	2	141/16	6¾	5	7	192	87
-	71/16	3	7 OD 8rd	2	141/16	6¾	6¾	7	166	75

^{*}Available with slip-on weld bottom preparation.

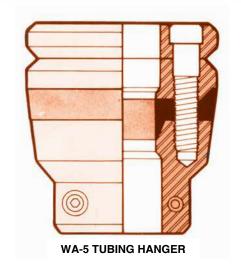


T-16 TUBING HEAD WITH THREADED BOTTOM

TUBING HANGERS FOR T-16 TUBING HEADS

WA-5 Tubing Hangers are slick jont, wrap-around that can ben wrapped around any joint of tubing not requiring a polished joint. They can be lowered through BOP equipment and locked in place, allowing removal of BOP equipment while keeping the well under control. The upper section of the Christmas tree is installed on tubing threads or on a BO-2 coupling, permitting the operator to maintain control of the well while manipulating the tubing to set the packer.

Part No.	Size (in)	Approx. Weight Lbs	Approx. Weight Kgs
1216	7% x 2% OD	32	15
1217	7% x 2% OD	30	14
-	71/16 x 31/2 OD	28	13



TUBING HANGERS FOR T-16 TUBING HEADS

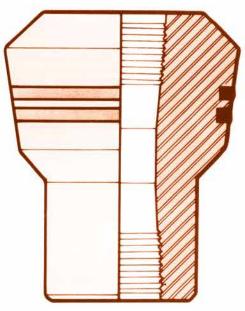
T-16 Tubing Hangers are threaded mandrel hangers with packing rings for annulus packoff. The T-16-B is the same type adding preparations for back pressure valves.

T-16

Part No.	Size (in)	Approx. Weight Lbs	Approx. Weight Kgs	
1221	7% x 2% OD EUE	58	26	
1222	7% x 2% OD EUE	56	25	
-	71/16 x 31/2 OD EUE	56	25	

T-16-B

Part No.	Size (in)	Approx. Weight Lbs	Approx. Weight Kgs		
-	7% x 2% OD	50	23		
-	7% x 2% OD	45	20		
-	71/16 x 31/2 OD	48	22		

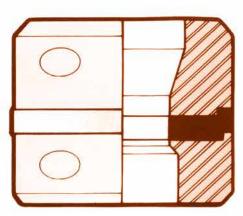


T-16 TUBING HANGER

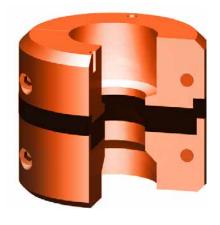
TC-1W AND TC-1A TUBING HANGERS FOR TCM **TUBING HEADS**

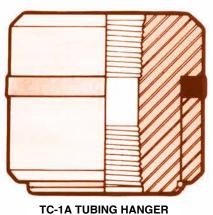
The TC-1W is a slick joint, wrap-around hanger not requiring a polished joint. The TC-1A is a threaded hanger with an automatic, load actuated packoff. Also available with back pressure valve preparation.

Part No.	Description	Size 7% x 2%	Weight	Approx Weight Kgs	Size 7% x 2%	Weight	Approx Weight Kgs		Approx Weight Lbs	Approx Weight Kgs
1210, 1211, 1212	Single TC-1A		60	27	-	60	27	-	55	25
	TC-1A (For BP Valve)		72	33	-	64	29	-	60	27
1203, 1204	TC-1W		70	32	-	65	29	-	60	27



TC-1W TUBING HANGER



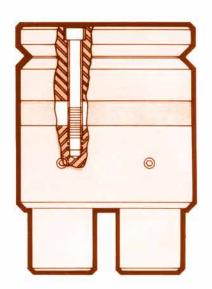


DUAL TUBING HANGER

TYPE TC

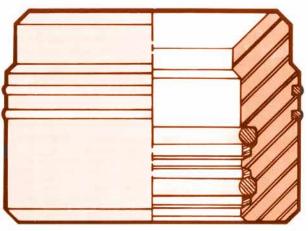
The TC Tubing Hanger is used on dual tubing completions

TYPE TC TUBING HANGER



4-0 REDUCER BUSHING

Part No.	Size (in)	Casing Size (in)	Approx. Weight Lbs	Approx. Weight Kgs
1026	9	4½	85	39
-	9	5	75	34
1027	9	5½	68	31
1028	9	7	43	20
1029	9	7%	30	14
-	10¾	7	93	42
-	10¾	7%	75	34
-	10¾	8%	50	23

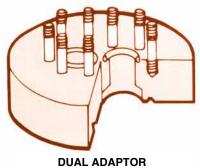


4/0 REDUCER BUSHING

DUAL ADAPTOR

	Botton	ı Flange		Approx.	Approx.
Part No.	Size (in)	WP (KPSI)	Top Flange (in)	Weight Lbs	Weight Kgs
-	71/16	5	21/16 × 21/16	225	102
-	9	5	2% × 2%	350	159
-	11	5	3% × 3%	570	259

Other sizes available upon request.

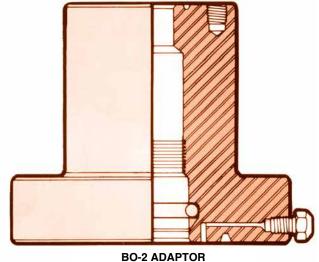


TUBING HEAD ADAPTORS

BO-2 Tubing Head Adaptors combined with BO-2 Hanger Couplings having Type "H" back pressure valve preparation and utilising a Acme thread makeup provides easy installation and reliable high pressure connection.

When needed, the back pressure valve can be installed for valve repair, removal, installation or changeout of complete Christmas tree. BO-2s are equipped with test ports for testing all seals.

Part	Botton	n Flange	Тор І	Flange	Tubing	Approx	Approx	
No.	Size (in)	WP (KPSI)	Size (in)	WP (KPSI)	Size (in)	Weight Lbs	Weight Kgs	
1601	71/16	3	21/16	5	2¾	259	117	
1602	71/16	3	2%	5	2%	259	117	
-	71/16	3	31/8	3	3½	255	116	
1603	71/16	5	21/16	5	2%	281	127	
1604	71/16	5	2%6	5	21/4	281	127	
-	71/16	5	31/8	5	3½	277	126	
1611	71/16	5	21/16	10	2¾	278	126	
1605	71/16	5	2%6	10	21/4	278	126	
1606	71/16	10	21/16	10	2¾	483	219	
1607	71/16	10	2%6	10	21/6	483	219	
1608	71/16	10	31/16	10	31/2	479	217	
-	71/16	15	21/16	15	2¾	601	273	
1610	71/16	15	2%6	15	2%	601	273	
-	71/16	15	31/16	15	3½	597	271	

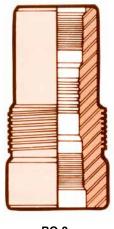


Other sizes available upon request.

BO-2 HANGER COUPLINGS AND BACK PRESSURE VALVES

Part No.	Size	Approx. Weight Lbs	Approx Weight Kgs
1617	2% OD EUE x 2% OD EUE	22	10
1615	2% OD EUE x 2% OD EUE	15	7
1616	3½ OD EUE x 3½ OD EUE	35	16





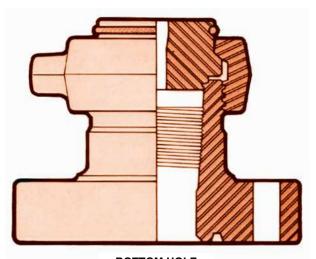
BO-2 COUPLING

TYPE H **BACK PRESSURE VALVE**

BOTTOM HOLE TEST ADAPTORS (TREE CAP)

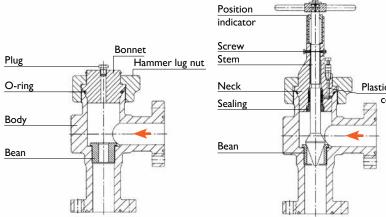
Available in various sizes and working pressures up to 15,000 PSI.

Part No.	Lower Conn.	Bore	Lift Thread	Approx Weight Lbs	Approx Weight Kgs
-	21/16-2,000	21/16	2¾EUE	36	16
2601	21/16-5,000	21/16	2%EUE	52	24
-	2%-2,000	2%6	2% EUE	40	18
2602	2%-5,000	2%6	2% EUE	60	27
2603	21/16-10,000	21/16	2¾EUE	84	38
2614	21/16-15,000	21/16	2% EUE	90	41
2604	2%-10,000	2%6	2% EUE	88	40
2615	2%-15,000	2%6	2% EUE	95	43
2605	31/16-10,000	31/16	3½EUE	95	43
2616	31/16-15,000	31/16	3½EUE	103	47



APV AUSTRALIAN PIPELINE VALVE

API 6A CHOKE



Available in flanged and screwed type. (mandrel type)

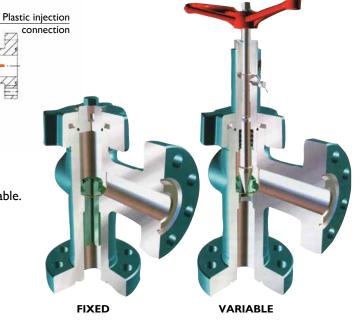
POSITIVE CHOKE

The flow rate is determined by the choke bean, which are changeable. Positive chokes can be converted readily to adjustable choke by replacement of the interchangeable bonnets and internals.

ADJUSTABLE CHOKE

The flow rate can be adjusted.

TRIM/SERVICE - See Page 26 to 29.

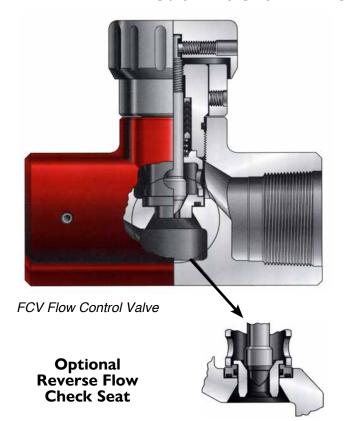


B mandrel type
×,
× ×
A flange type
×
× ×

				Maximu	ım bean	size 1"	(Orifice)				
Flange	Mandrel	Working		v	v	2	×)	/	7	Z
Size	Size	Pressure PSI	Туре	mm	in	mm	in	mm	in	mm	in
-	2" LP	3000	В	-	-	87.3	37/16"	115.9	4 %"	-	-
-	2" LP	5000	В	-	-	87.3	37/16"	115.9	4 %"	-	-
21/16"	-	2000	Α	-	-	169.9	61/16"	198.4	713/16"	-	-
21/16"	-	5000	Α	-	-	174.6	6%"	203.2	8"	-	-
2%16"	-	5000	Α	-	-	176.2	615/16"	209.6	81/4"	-	-
31⁄8"	-	3000	Α	-	-	198. 4	7 ¹³ / ₁₆ "	227.0	815/16"	-	-
31⁄8"	-	5000	Α	-	-	246.1	911/16"	242.9	9 %6"	-	-
21/16"	-	10000	Α	-	-	195.3	711/16"	223.8	813/16"	-	-
21/16"	-	10000	Α	-	-	208.0	8¾6"	236.5	9 5/16"	-	-
				Maximu	ım bean	size 2"	(Orifice)				
-	-	3000	В	-	-	114.3	4½"	177.8	7"	ı	-
21/16"	-	5000	Α	-	-	227.0	815/16"	290.5	117/16"	•	-
2%;"	-	5000	Α	-	-	225.4	8%"	298.5	11¾"	-	-
3½"	-	2000	Α	-	-	225.4	8%"	288.9	11¾"	-	-
3½"	-	3000	Α	-	-	225.4	8%"	288.9	11¾"	-	-
3½"	-	5000	Α	-	-	225.4	8%"	288.9	11¾"	-	-
41/16"	-	3000	Α	-	-	263.5	10%"	295.3	115/8"	-	-
4%"	-	5000	Α	-	-	263.5	10%"	320.7	12%"	-	-
21/16"	-	10000	Α	-	-	263.5	10%"	304.8	12"	-	-
21/16"	-	10000	Α	-	-	263.5	10%"	298.6	11¾"	-	-
31/16"	-	10000	Α	-	-	263.5	10¾"	298.5	11¾"	_	-

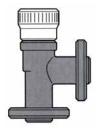
FCV SERIES GAS LIFT FLOW CONTROL VALVES





APV FCV Series Flow Control Valves are manually adjusted valves designed to provide repeatable settings. Available in 1 and 2-inch body sizes and a wide range of bodies and trim configurations, these valves feature an adjustable handwheel calibrated in sixty-fourths of an inch, and teflon packing for positive seal and maintenance. threaded connections are rated for Service up to 5000 PSI. They are designed to operate in any position and to resist the effects of vibration on the selected setting. Their construction allows easy inspections or replacement of internals without removing the valve from the line. Type 316, 410 or duplex stainless steel bodies, and stainless steel handles and indicator rings are available for corrosive service.

Valve trims and seats are available in 1/8, 1/4, 1/2, 3/4 and 1 inch trim sizes in stainless steel, hard chrome and tungsten carbide materials.



1-Inch Flanged Angle Body



FCVT High Temperature Flow Control Valve



2-Inch Through Body



2-Inch Thread Angle Body

APV FCVT High Temperature Flow Control Valves

are designed for steam injection or other high temperature gas or liquid service. Rated at 3700 psi working pressure at 150°C, these angle body valves feature 1/4, 1/2, 3/4 and 1 inch size trim with stainless steel, hard chrome or tungsten carbide long throat trim and high temperature packing. The high temperature configuration is also available in adjustable choke valve model (ACVT-5). This valve series is also available with flanged end connections.

WFC SERIES WATERFLOOD CONTROL VALVES

APV WFC Waterflood Control Valves are designed specifically for waterflood applications. they are available in either 1 or 2-inch angle body configurations with threaded, buttweld or flanged connections. This design contains a long throat seat to control the turbulence and erosion associated with liquid service. Standard features of this valve include the adjustable hand wheel calibrated in sixty-fourths of an inch and teflon packing for positive seal and minimum maintenence. An optional feature is the availability of a secondary positive choke bean for high pressure differentials. This feature is designed for a 60% and 40% pressure drop across the primary and secondary controls respectively.

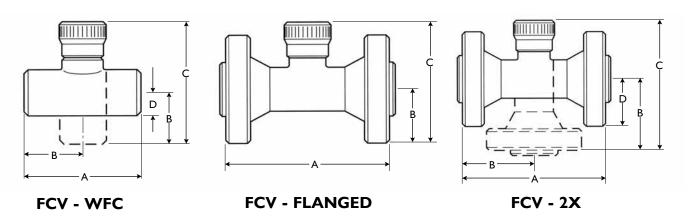
Stainless steel, hard chrome or tungsten carbide trims are available in 1/8, 1/4, 1/2, 3/4 and 1 inch trim sizes. The long throat seat, stainless steel handle and indicator ring are standard.



WFC Waterflood Valve

DIMENSIONAL DATA FOR FCV, WFC AND FCV-2X

5 10 ···					Dim	ensio	ns (inc	:hes)					Approximate Weight in Lbs.		
End Connections		Α			В			С			D		Approxi	mate weigh	it in Lbs.
Type / Size	1	2	2x	1	2	2x	1	2	2x	1	2	2x	1	2	2x
Screwed	6.30	7.80	-	2.95	3.90	-	7.90	8.81	-	1.06	1.72	-	10	20	-
Butt Weld	5.00	6.75	-	2.50	3.37	-	7.45	8.065	-	1.06	1.72	-	10	20	-
Socket Weld	5.12	6.75	-	2.56	3.37	-	7.51	8.65	-	1.06	1.72	-	10	20	-
Series 150 RF	-	9.00	-	-	4.50	-	-	9.78	-	-	3.00	-	-	32	-
Series 300 RF	-	10.00	-	5.00	-	-	-	10.28	-	-	3.25	-	-	32	-
Series 600 RF	8.50	11.50	11.50	4.25	5.75	5.75	9.20	11.03	9.65	2.44	3.25	3.25	18	40	34
Series 600 RJ	8.50	11.62	11.60	4.25	5.81	5.81	9.20	11.09	9.71	2.44	3.25	3.25	18	40	34
Series 1500 RF	10.00	14.50	-	5.00	7.25	-	9.95	12.53	-	2.94	4.25	-	30	70	-
Series 1500 RJ	10.00	14.62	-	5.00	7.31	-	9.95	12.59	-	2.94	4.25	-	30	70	-
Series 900 RF	10.00	14.50	14.50	5.00	7.25	7.25	9.95	12.53	11.25	2.94	4.25	4.25	30	70	-
Series 900 RJ	10.00	14.62	14.62	5.00	7.31	7.31	9.95	12.59	11.21	2.94	4.25	4.25	30	70	90
API 3000	-	14.62	-	-	7.31	-	-	12.59	-	-	4.25	-	-	70	-
API 5000	-	14.62	-	-	7.31	-	-	12.59	-	-	4.25	-	-	70	-



OVERVIEW

MODEL M/HM & FC GATE VALVE OVERVIEW

APV API 6A Gate Valves are integral body, bi-directional, parallel sided gate valves that are available in solid slab with a floating seat (Model FC) where the sealing force supplied by line pressure, or in expanding self energised slab (Model R).

The Type 'M', 'HM' and 'FC' Gate Valves are proven designs that have been standard in the oil field for more than forty years. Because of APV's commitment to quality and the reliability of these standard designs, these valves can be maintained anywhere in the world, even in the most remote locations, without having to procure hard to find parts.

Available from 1-13/16" to 7-1/16" and from 2,000 psi to 15,000 PSI working pressures.



MINIMAL TORQUE Upper and lower bearings are used to minimize operating stem torque and are isolated from well fluids to increase durability.

BI-DIRECTIONAL SEALS The one piece, parallel sided (Model FC) slab gate seals on a floating seat. The sealing force is supplied by line pressure. The expanding type self energised slab (Model M/HM) seals on both seats.

METAL TO METAL STEM BACK SEAT The gate stem has a bevelled shoulder which allows for metal-to-metal sealing to the bonnet seat.

FULL THROUGH CONDUIT The full through conduit I.D. provides smooth flow with minimal turbulence as well as providing an unobstructed passage for well intervention tools.

REPLACEABLE GATE AND SEATS Gate and seats are field-replaceable.

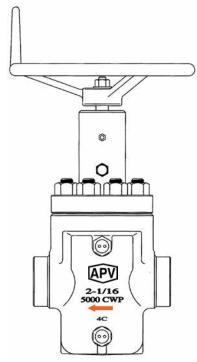
RE-ENERGIZEABLE STEM PACKING The Stem Packing can be re-energized by injection plastic sealant in between the packing stacks.

STEM PACKING REPLACEABLE WITH VALVE UNDER PRESSURE The bonnet stem to back-seat seal allows the stem packing to be replaced with the valve under pressure.

GREASE FITTING The valve body may be greased through the fitting provided in the valve Bonnet.





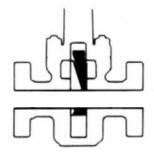


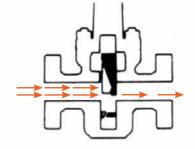
OPERATION

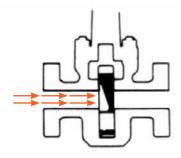
TO CLOSE THE VALVE rotate the handwheel clockwise, the gate will move downward to the bottom of the body, then rotate the handwheel counter-clockwise one half of a rotation to permit the gate movement under pressure. Do not "cheat".

TO OPEN THE VALVE rotate the handwheel counter-clockwise until the gate stops at the bonnet

TO CLOSE THE VALVE rotate the handwheel clockwise until the gate stops at the bottom.











MODEL M/HM GATE VALVE

FEATURES

FULL BORE THROUGH-CONDUIT

The through-conduit design of the model "M" and "HM" gives a full round bore. Destructive turbulence is eliminated.

SEALS WITHOUT LUBRICATION

Model "M" and "HM" gate valves do not require lubrication for positive sealing in normal operation. Lubrication can be employed as an emergency measure to help effect a temporary seal in the event the gate or seals have become damaged by foreign matter in the valve. Two safety-capped grease fittings are provided so that the entire valve body can be filled with grease.

REPACKABLE UNDER PRESSURE

APV plastic stem packing can be added to the packing box while the valve is under pressure.

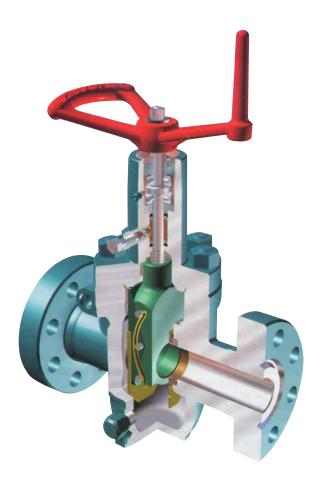
SEAT INSERTS GIVE DOUBLE SEAL

Seat inserts of PTFE (tetrafluoroethylene resin) give an initial PTFE-to-metal seal in addition to the metal-to-metal seal which is obtained when the gate assembly is fully expanded. All metal to metal stellite faced seating also available.



Application	*H2S	**CO2	Fluid Class
General Service (A) Non Corrosive	<0.05	<7	AA
General Service (B) Slightly corrosive (Low CO2)	<0.05	7 to 30	ВВ
General Service (C) Moderately to highly corrosive (High CO2)	<0.05	>30	СС
Sour Service (D) Meets Nace MR-0175 H2S	>0.05	<7	DD
Sour Service (E) Slightly corrosive H2S (Low CO2)	>0.05	7 to 30	EE
Sour Service mod. (H) to highly corrosive (High CO2 + H2S)	>0.05	>30	FF
Sour Service mod. to highly corrosive and chlorides (High H2S high CO2)	>0.05	>30	НН

- * Hydrogen sulphide partial pressure (in psi a) as defined by NACE MR 01 75
- ** Partial pressure of carbon dioxide (in psi a).
 Formula: Partial pressure (PP) = well pressure (psi)
 X percent of constituent in total well fluid X 1/100
 Example: CO2 PP= 3000 psi X 4% x 1/100 = 120 psi*
 Material must be chosen to resist CO2 weight loss corrosion.





MODEL M & HM

RUGGED & DEPENDABLE PROVEN DESIGN

The APV API 6A valve is designed for the primary control of high pressure gas and fluid. The valve is a through-conduit type allowing positive closure of the full bore. In both the open/close positions the expanding gate is forced into contact with the seats by the wedging force derived from the design of the gate.

The gate assembly design is a two-piece design with the stem to gate interface on the gate major segment sub-assembly. The gate assembly is bored with the port size, and milled with the "V" surface to accommodate the minor segment sub-assembly.

The gate assembly design uses the "V" to force the two segments out and into contact with the seats as shown in the illustration. The lateral travel generated with this design promotes a complete seal between the seat and gate. This feature promotes the use of this valve in all pressure ranges when a positive seal is required with no pressure assisting the closure.

FIELD PROVEN DESIGN FEATURES

INTEGRAL CAST STEEL BODY of the valve meets or exceed the API Standard 6A and NACE MR-01-75 requirements. Forged body also available.

BONNET on the valve uses standard field service tools for valve maintenance.

EXTERNAL GREASE FITTING to ensure easy access for lubrication.

COATED STEMS for reduced friction.

High Efficiency Thrust Bearings are used to reduce torque to a minimum

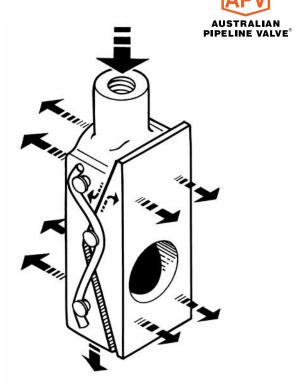
SECONDARY PLASTIC packing injection port for emergency pack-off.

AUXILIARY OPERATORS are easily installed.

EXPANDING GATE ASSEMBLY ensures a positive seal. The M and HM series valve offer a dual sealing design with an elastomeric low pressure seal in addition to metal-to-metal high pressure sealing. All metal to metal stellite faced seating also available. Floating seated style with pressure energised solid slab is also available (Type FC).

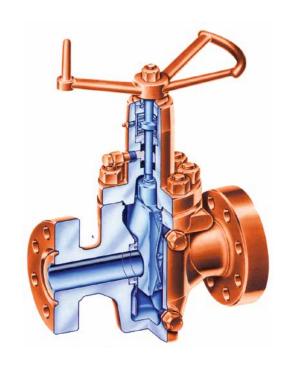
SEAT design eliminates the seat from being displaced from the pocket by high pressure. The seats are field replaceable without moving the valves from the tree.

TRIMS AVAILABLE for eight standard service environments. Special trims are available on request from APV to meet the most demanding environments.



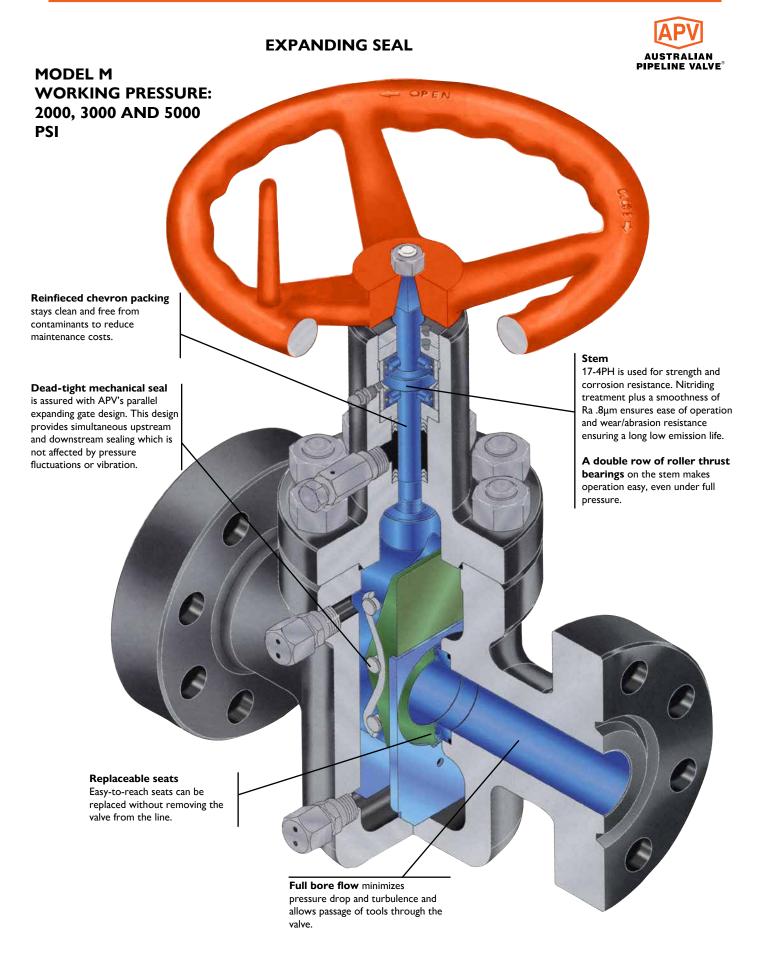
CONCEPT OF EXPANDING GATE (MODEL M)

(Solid Floating Gate also Available type FC)



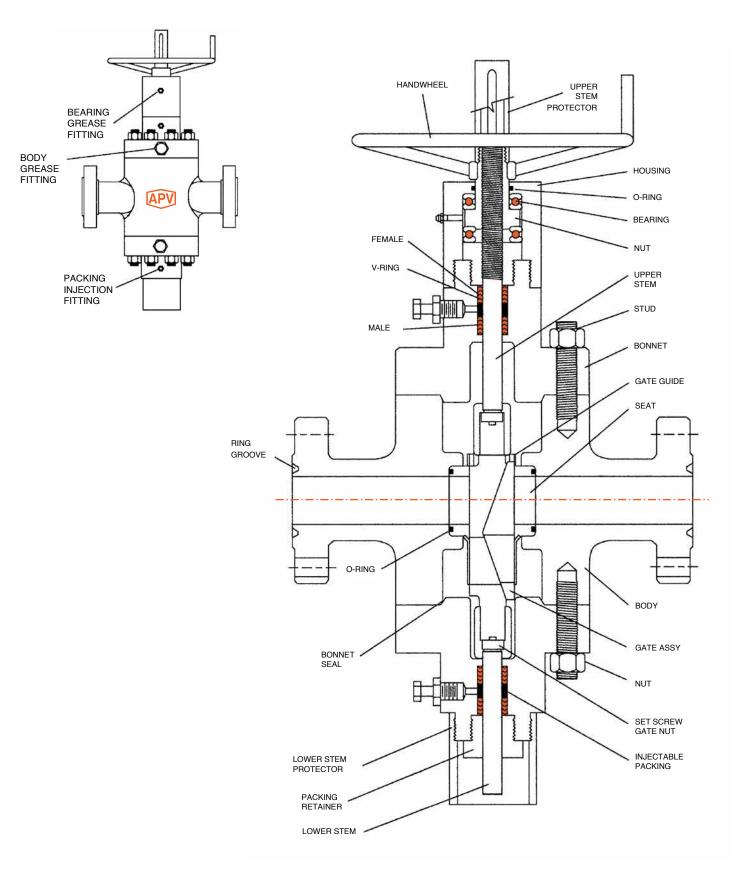
MODEL M

API 6A GATE VALVES



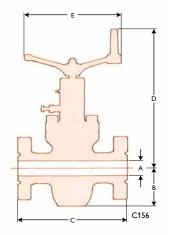
MODEL HM WORKING PRESSURE: 10,000 AND 15,000PSI





DIMENSIONS MODEL M AND FC API GATE VALVE

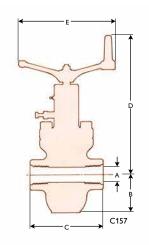




FLANGED END VALVES 2000, 3000, 5000 PSI MODEL M AND FC

Size	Working Pressure	A	В	С	D	E	N*	Weight lbs	Weight kgs
21/16"	2000 3000, 5000	21/16	4 ¹³ / ₁₆ 51/ ₁₆	11% 14%	19¼ 19¾	11 13	13	91 150	41 68
2%;"	2000 3000, 5000	2%	5 ⁵ / ₈ 5 ¹⁵ / ₁₆	13½ 16%	20¾6 20¾6	13 16	15½	125 205	57 93
31⁄%"	2000 3000 5000	31/16-31/8	6 ¹⁵ / ₁₆ 7 ⁵ / ₁₆ 7 ⁵ / ₁₆	14% 17% 18%	22½ 22¾ 22¾	13 16 16	20	181 265 296	82 120 134
41/16"	2000 3000 5000	4%	8¾ 9¼ 9¼	17% 20% 21%	25½ 26¾ 26¾	16 20 20	24½	345 515 530	156 234 240

^{*} Number of turns to open.

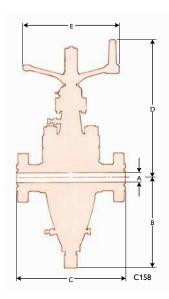


THREADED VALVES 2000, 3000, 5000 PSI WP MODEL M AND FC

Size	Working Pressure	A	В	С	D	E	N*	Weight lbs	Weight kgs
21/16"	2000 3000, 5000	21/16	4 ¹³ / ₁₆ 51/ ₁₆	6%	19¼ 19¾	11 13	13	91 150	41 68
2%;"	2000 3000, 5000	2%6	5 ⁵ % 5 ¹⁵ ⁄ ₁₆	10¼	20¾6 20¼6	13 16	15½	125 205	57 93
3%"	2000 3000, 5000	31/16-31/8	6 ¹⁵ /16 7 ⁵ /16	11%	22½ 22¾	13 16 16	20	181 265 296	82 120 134
41/16"	2000 3000, 5000	4 %	8% 9%	13	25½6 26¾	16 20 20	24%	345 515 530	156 234 240

^{*}Number of turns to open.

MODEL HM API GATE VALVE



FLANGED END VALVES 10000 PSI WP MODEL HM

Size	А	В	С	D	E	N*	Weight lbs	Weight kgs
1 ¹³ / ₁₆	1 ¹³ ⁄/ ₁₆	1 4 %	18¼	21¾	14	14	275	125
21/16	21/16	16	20½	23¾	18	12	545	247
2%	2%6	19	22¼	26½	20	15	565	256
31/16	31/16	21¼	24%	29½	24		900	408
41/16	41/16	27 ½	26%	36¾	26	23	1080	490

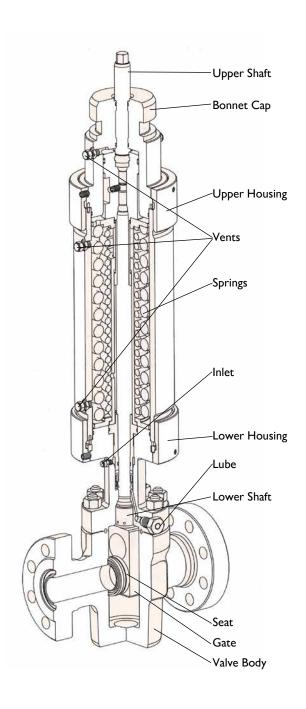
^{*}Number of turns to open.

FLANGED END VALVES 15000 PSI WP MODEL HM

-7110	D LIND	ALVES I	3000 1 31	***	DEE IIII			
Size	Α	В	С	D	E	N*	Weight lbs	Weight kgs
1 ¹³ / ₁₆	1 ¹³ / ₁₆	14 ½	18¼	21½	12	12	280	127
21/16	21/16	16	20½	23	18	14	490	222
2%	2%6	19	221/4	25	20	15	570	259
31/16	31/16	21	24%	29	23	18	850	386
41/16	4 ½6	26	26%	36	26	23	1080	490

HYDRAULIC ACTUATED SLAB GATE VALVE (SSV)





The SSV Gate Valve Actuator operates with hydraulic pressure. Pressure is applied to the top of the piston. This process is designed to open a normally closed (reverse) gate valve, or close a normally open gate valve.

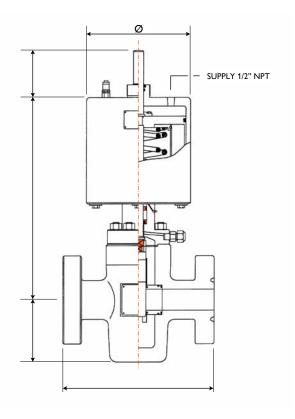




SDV-ASSY PNEUMATIC ACTUATED GATE VALVE 3000-10,000 PSI









TECHNICAL DATA

SIZE 1 13/16" - 7 1/16" API 6A

VALVE SERIES M 30SL

ACTUATOR TYPE OFS/PN-29SLA

VALVE ACTION SDV-SSV (Fail Safe Close) BI-DIRECTIONAL

ASSEMBLY No 94176 for SDV-SSV

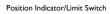
BORE 79.3 mm.

CYLINDER PRESSURE RATING Up to 250 PSI

CONTROL PRESSURE (Bar) (0.03 x Valve Pressure) + 1









WEIGHT Kg.

Manual Overide - Fuseable



Manual Overide



Fusible Lock Open Device



Lock Open Cap





API 6A MUD GATE VALVE X-DM

PRODUCT DESCRIPTION

The Mud Gate Valve, with superior design features and precision workmanship is proven to meet the harsh drilling requirements in today's oilfields.

The Valve conforms to the standard dimensions and pressure rating of 3000 and 5000 PSI working pressure, and temperature service up to 400°F.

The Valve standard trim includes 316SS, Gates 316SS Stems and Buna N seats, optional trims are available which include Ni Plated, Carbon Steel, Monel and Aluminium Bronze gates. Seats are offered in Viton and Hypalon and optional 303SS Stem is available.

CONSTRUCTION

All the Valves conform to API flange specification in all pressure class ratings. The valves have rising stems that are driven by a double threaded hub for quick opening and closing with minimum turning effort. The permanently lubricated stems and stem screws are a fully sealed assembly consisting of homogenous and fabric backed rings for high and low pressure sealing.

APPLICATION FOR THE MUD GATE VALVE

Mud pump lines and Standpipe manifolds, Oil and gas pipelines, Sour gas and crude oil, Corrosive water flood lines, Cementing services, Wellheads, Well treating chemicals.

PARTS INTERCHANGE

Our X-DM parts are fully interchangeable.

END CONNECTIONS

Available in Buttweld, NPT female, hammer union ends, flanged, male threaded etc.



MUD GATE VALVE



API 6A MUD GATE VALVE X-DM



APPLICATION

- · Drilling and well-treating chemicals
- Sour gas and crude oil
- · Abrasive drilling mud
- · Pipelines and manifolds
- Wellheads
- Water, oil and gas lines
- · Cements and slurries
- Corrosive water flood lines
- Up to 5000 PSI and 400°F services





Buna N (nitrile) is the basic seat elastomer. It is excellent for petroleum oil an gases, fueled oils and alcohols from -10°F to +200°F. **Hypalon** is optionally offered compounded for maximum chemical resistance, particularly suited for oxidizing acids, it resists hydrocarbon oils and fuels from -10°F to +250°F. **Viton** is highly resistant to mineral acids and hydrocarbons and resists moderate concentrations of hydrogen sulphide. Serviceable from -10°F to +400°F (Not suitable for steam)

PLASTIC COATINGS

Internally plastic-coated valve bodies and bonnet are available on request.

TESTING

Mud Gate Valves are hydrostatically tested. Stem seal, body and seat are inspected for zero leakage under pressure, before acceptance.

WELD END DIMENSIONS

Weld End bodies are machined at each end to match the corresponding pipe OD and ID.

NOMINAL SIZE	()	OD			D	
in.	(mm)	OD	Sch. 40	Sch. 80	Sch. 160	ххн
1½	(40)	1.900	1.610	1.500	=	-
2	(50)	2.375	2.067	1.939	1.687	1.503
2½	(65)	2.875	2.469	2.323	2.125	1.771
3	(80)	3.500	3.068	2.900	2.624	2.300
4	(100)	4.500	4.026	3.826	3.438	3.152
5	(125)	5.563	=	4.813	4.313	4.063
6	(150)	6.625	6.065	5.761	5.187	4.897

PRESSURE RATINGS OF VALVE

CLASS 400	CLASS 600	CLASS 900	CLASS 1500	1000 WP	2000 WP	3000 WP	5000 WP	7500 WP
900 WP	1480 WP	2220 WP	3705 WP	1000 WP	2000 WP	3000 WP	5000 WP	7500 WP
1500 Test	2225 Test	3350 Test	5575 Test	2000 Test	4000 Test	6000 Test	7500 Test*	11,250 Test

^{* 3} inch & below are tested to 10,000 psi, 4" & above 7500 psi except on special orders.

Valve rating must be selected to match the piping system in which the valve will be installed.

Shown below are working pressurs at $100^{\circ}F$ for ASTM A106 Grade B and AISI 4130 60K minimum yield pipe in sizes corresponding to APV Gate Valves.

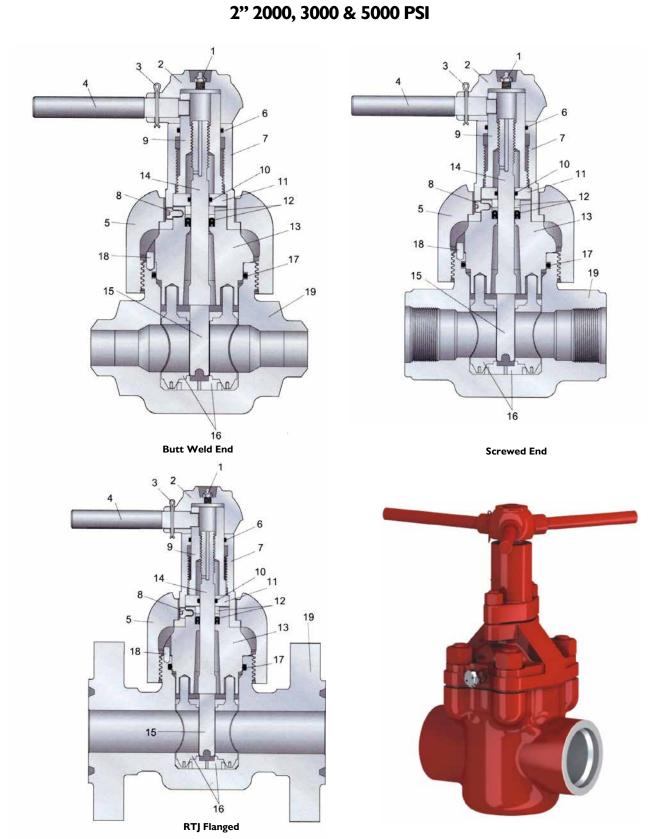
PRESSURE RATINGS OF PIPE

SIZE	()		ASTM A10	6 GRADE B		4130 60K Min
in.	(mm)	Sch. 40	Sch. 80	Sch. 160	ххн	Yield XXH
1%	(40)	1340	2430	-	-	-
2	(50)	1210	2220	4300	5970	10234
2%	(65)	1620	2590	3950	6590	-
3	(80)	1460	2370	3930	5880	10080
4	(100)	1300	2130	3830	5150	8826
5	(125)	-	1970	3730	4650	7971
6	(150)	1110	1970	3650	4724	8098
8	(200)	1030	1790	-	-	-





API 6A MUD GATE VALVE X-DM



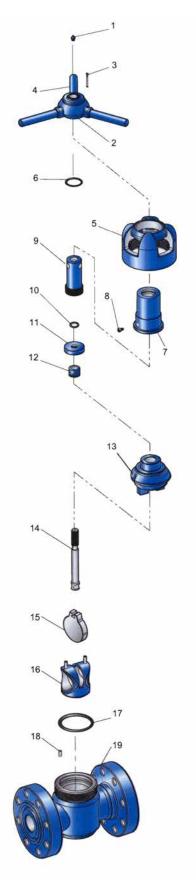


API 6A MUD GATE VALVE X-DM

BILL OF MATERIAL 2" - 2000, 3000 & 5000 WP

Item No.	Descr	ription
1	Lube Fitting	Steel
2	Hub Assembly	Steel
3	Pin, Lock Handle	Steel
4	Lock Handle	Steel
5	Coupling	WCB Steel
6	Stem Screw Seal	70 D Buna-N 75 D Viton
7	Screw Housing	Steel
8	Lock Screw	Steel
9	Stem Screw	Steel
10	Secondary Seal	90 D Buna-N 90 D Viton
11	Retainer	Steel
12	Stem Seal Assembly (includes bronze bushing)	90 D Buna-N 90 D Viton
13	Bonnet (A487 Steel)	4130 1029
14	Stem 316SS	316SS or 410SS
15	Gate 316SS	316SS or 410SS
4.	Seat Steel	90 D Buna-N
16	Seat 316SS or 410SS	70 D Buna-N 90 D Viton
17	Bonnet Seal	90 D Buna-N 90 D Viton
18	Index Pin	Steel
	Body Screwed End	LP (NPT) EUE
19	Flanged End	RTJ
	Weld End	Sch 80 Sch XXH Sch 160

Example only, parts and materials can vary according to specified trim, pressure and model variations. Refer to as-built drawing for each pressure class.



MUD GATE VALVE

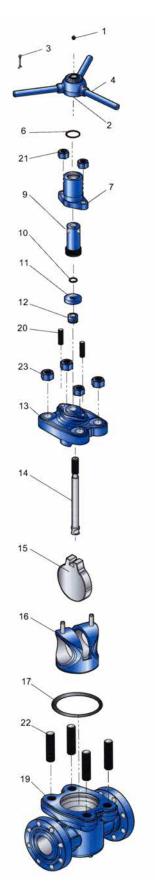


API 6A MUD GATE VALVE X-DM

BILL OF MATERIAL 3" AND 4" - 3000 & 5000 WP

	3 AND 4 - 3000 &	
Item No.	Descr	iption
1	Lube Fitting	Steel
2	Hub Assembly	Steel
3	Pin, Lock Handle	Steel
4	Lock Handle	Steel
6	Stem Screw Seal	Buna-N Viton
7	Screw Housing	Steel
9	Stem Screw	Steel
10	Secondary Seal	Buna-N Viton
11	Retainer	Steel
12	Stem Seal Assembly (includes bronze bushing)	90 D Viton
13	Bonnet	A-487 Steel
14	Stem	316SS or 410SS
15	Gate	316SS or 410SS
4.0	Seat Steel	70 D Buna-N
16	Seat 316SS or 410SS	70 D Buna-N 90 D Viton
17	Bonnet Seal	Buna-N Viton
	Body Screwed End	LP (NPT) NUE EUE
19	Flanged End	RTJ
	Weld End	Sch 80 Sch XXH Sch 160
20	Bonnet Stud (2) A-320-L7 or B7	Each
21	Bonnet Stud Nut (2) A-320-L7 or 2H	Each
22	Body Stud (4 Required) A-320-L7 or B7	Each
23	Body Stud Nut (4) A-320-L7 or 2H	Each

Example only, parts can vary according to specified trim on different sizes. Refer to as-built drawing. For 4" 3000 and 5000 consult as-built drawing as design is slightly different.

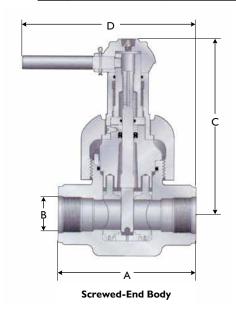


API 6A MUD GATE VALVE X-DM

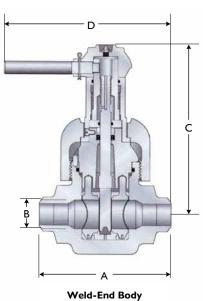


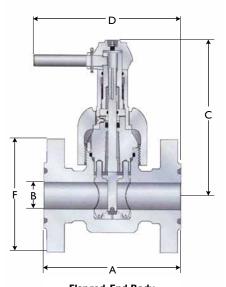
DIMENSIONS - 2000, 3000 AND 5000 WP

P	ressure Rating		2000 WP			3000 WP				5000 WP 000 PSI T		
	Size		3	4	2	3	4 41/16	2	3	4 41/16	5 x 4	6 x 4
			in	in	in	in	in	in	in	in	in	in
	Screwed End	9	11	13	9	11	13	9	11	13	13	N/A
Α	Weld End	9	11	13	9	11	13	9	11	13	13	13
	Flanged End	11%	14%	16%	11%	14%	16%	12%	15%	18	29	N/A
В	(Bore)	2	3	4	2	3	4	2	3	4	4	4
С	(Open)	13	18	21¼	13	18	21¼	13	18	24%	24%	24%
D	(Handle)	14	19	23	14	19	23	14	19	23	23	23
	(Flange Diameter)	6½	81/4	10¾	8½	9½	11½	8½	10½	12¼	14¾	N/A
F	Flange Bolts (Qty)	(8)	(8)	(8)	(8)	(8)	(8)	(8)	(8)	(8)	(8)	N/A
	Size	5/8	3/4	7∕8	7∕%	7∕8	1%	7∕8	11%	1¼	1½	N/A
	Ring No. (RTJ)	R23	R31	R37	R24	R31	R37	R24	R35	R39	R44	N/A





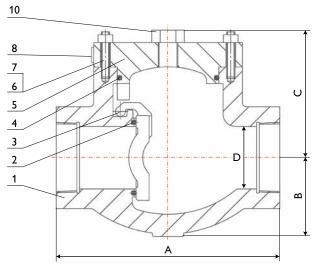


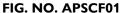


Flanged-End Body

SWING CHECK NPT SCREWED END - BOLTED BONNET TO 5000 PSI







SPECIFICATION

Design API 6D / API 6A

Ends NPT/LP

Face to Face B16.10 / API 6A

Nace MR-01-75

Screwed Bonnet also available.



Body (1) ASTM A216 Gr. WCB / A351 CF8M **Cover (5)** ASTM A216 Gr. WCB / A351 CF8M

Disk, Arm (3) ASTM A351 Gr. CF8M or and **Pin** A216 Gr. WCB + 410SS

Bushings 316SS/CR13 SS

Disc Seal (2)Viton/F6/CPTFE/PEEKCover Seal (4)Buna-N/Viton/Spiral WoundCover Stud (6)ASTM A193 Gr. B7 / 38MCover Nut (7)ASTM A194 Gr. 2H / Gr. 8

Plug (10) ASTM A105 / 316

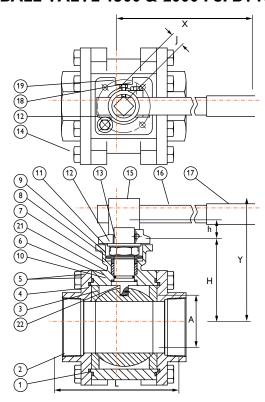
Name Plate (8) Aluminium

Note Material specifications conform to latest edition of NACE MR-0175

DIMENSIONS (inch)

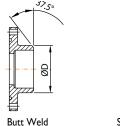
NOMINAL SIZE	MOP (PSI)	Α	В	С	D (NOMINAL)
2 NPT		9	2¾	4 ½	2
3 NPT	1000	10¾	3	5%	3
4 NPT		12	33/16	61/16	4
2 NPT		9	2¾	4½	2
3 NPT	1500	10¾	3	5%	3
4 NPT		12	3¾6	61/16	4
2 NPT		9	2¾	4½	2
3 NPT	2000	10¾	3	5%	3
4 NPT		12	3¾6	61/16	4
2 NPT		9	2¾	4½	2
3 NPT	3000	10¾	3	5%	3
4 NPT		12	3¾6	61/16	4
2 NPT	4000	9	2¾	4½	2
2 NPT	5000	9	2¾	4 ½	2

BALL VALVE 1500 & 2000 PSI BV100 SERIES





- Full Port DN 65NB~100NB (2 1/2"- 4")
- 2000PSI (13780 kPa) 65NB~80NB 1500PSI (10335 kPa) 100NB
- · Firesafe Certified
- · Long life for Actuated Valve Applications
- Belleville Washer Set for Automatic Compression of Stem Sealing
- Direct Mount Pad (ISO 5211)
- Precision Investment Heavy 3 Piece Cast Body
- Blow-Out Proof Stem
- · Available in Carbon Steel or Stainless Steel
- Various End Connections Available (NPT, ISO 7/1, ISO 228/1, BSP, DIN 2999, DIN 259, etc.)





DIMENSIONS, WEIGHT & TORQUE

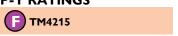
SI	ZE		Δ	h	н			х	_	ØВ	ØD	_	ISO 5211	WEIGHTS	TORQUE
IN	DN	4	h	-	_	7	^	I	ФВ	טט	ر	130 3211	KG	NM	
2 1/2"	65	65	24	116.5	185	22	460	173	73.9	76.3	17	F07-F10	13.4	85	
3"	80	80	24	127.0	205	22	460	184	89.8	89.1	17	F07-F10	21.0	96	
4"	100	100	29	159.0	240	27	600	242	115.2	114.3	20	F10	34.4	185	

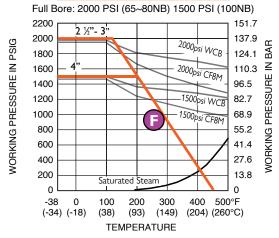


MATERIALS LIST

NO.	PART NAME	STAINLESS STEEL	CARBON STEEL			
1	Body	ASTM A351 CF8M	ASTM A216 WCB			
2	End Cap	ASTM A351 CF8M	ASTM A216 WCB			
3	Ball	ASTM A351 CF8M/316	ASTM A351 CF8M/316			
4	Seats	R-1	ΓFE			
5-1	Body Gasket - Outer	Grap	ohite			
5-2	Body Gasket - Inner	PT	FE			
6-1	Thrust Washer	Grap	ohite			
6-2	Till ust **asilei	PT	FE			
7	Stem Packing	Grap	ohite			
8	Gland	AISI	304			
9	Belleville Washer	AISI	301			
10	Stem	ASTM A276 316	ASTM A276 304			
11	Gland Nut	AISI	304			
12	Lock Clip	AISI	304			
13	Flat Washer	AISI	304			
14	Body Bolt	ASTM A193 B8	ASTM A193 B7			
15	Handle	ASTM A351 CF8	Carbon Steel			
16	Steel Pipe	AISI 304	Carbon Steel			
17	Sleeve	Vinyl P	lastisol			
18	Fixing Screw (Pipe)	AISI 304	Carbon Steel			
19	Fixing Screw (Stem)	AISI 304	Carbon Steel			
20	Stop Pin	AISI 304 Carbon Steel				
21	Stem O-Ring	Viton / NBR				
22	Antistatic Device	AIS	l 316			

P-T RATINGS





BALL VALVE CLASS 600/800 High Cycle FS660 SERIES

PIPELINE VALVE

MATERIAL

WCB/CF8M

WCB/CF8M

316/CF8M

PTFE/TFM1600/TFM4215

SUS316

SUS316

PTFE/TFM1600/Graphite*

PTFE/TFM1600/RTFE

FKM

PTFE V- Rings or Graphite*

50% SS+50% PTFE

SUS316

SUS301

A194-8

SUS304

SUS304

A194-8

SUS304

FEATURES

- 2000PSI (13790 kPa) 8~25NB. 1500PSI (10342 kPa) 32~80NB.
- Full Port DN 8NB~80NB (1/4"- 3").
- · Longlife for Actuated Valve Applications.
- · Belleville Washer Set for Automatic Compression of Stem Sealing.
- · Blow-Out Proof Stem.

(20)

- Graphite Gasket & Stem Packing Prevents Post-fire External Leakage.
- Tested according to API 598.
- Direct Mount Pad (ISO 5211).
- TA Luft Fugitive Emission Compliant.
- Precision Investment Heavy 2 Piece Cast Body.
- · Available in Carbon Steel or Stainless Steel.

(15) (14)

- · Casting Approved by TUV AD 2000-Merkblatt W0.
- · Various End Connections Available (NPT, ISO 7/1, ISO 228/1, BSP, DIN 2999, DIN 259, etc.).
- Basic design complies with ANSI B16.34 & MSS SP-110.
- · Ball includes Pressure Equalisation Hole to prevent trapped pressur in body cavity which prevents seat damage due to thermal cyclin APV AUSTRALIAN PERALVA





MATERIALS LIST

PART NAME

Quantity

1

2

1

1

1

2 or 4

2

1

2

1

1

1

NO.

15

16

17

18

Handle Gland

Handle Nut

Lock Device

P-T RATINGS

	-				
	19	Handle	1	SUS304	
pressure	20	Handle Sleeve	1	Vinyl Plastic	
nal cycling.	21	Stop Bolt	Stop Bolt 1 A2-70/SU		
, 0	22	Stop Nut	1	A2-70/SUS304	
API 6FA, API 607 5th Edition ISO 10497 Firesafe Certified	*Firesa Se st-fire meta	metal		X	

DIMENSIONS & TORQUE

Buttweld Ends

										_
SIZ	ZE	Α	h	н	L	L1		х	Υ	TORQUE
IN	DN	^	"		_		J	_ ^	•	NM
1/4"	8	65	9.0	43.1	62	29.0	9	147	74	7
3/8"	10	80	9.0	43.1	62	29.0	9	147	74	8
1/2"	15	100	9.0	43.1	75	34.5	9	147	74	8
3/4"	20	15.0	9.0	50.7	80	37.0	9	147	82	9
1"	25	25.0	11.0	58.5	90	45.0	11	177	90	16
1 1/4"	32	32.0	11.0	63.0	110	51.0	11	177	94	26
1 1/2"	40	38.0	14.0	73.5	120	60.0	14	197	107	37
2"	50	50.0	14.0	83.0	140	70.0	14	197	117	55
2 1/2"	65	63.5	17.0	102.3	185	92.5	17	267	151	85
3"	80	76.0	17.0	110.7	205	102.5	17	267	160	146

Full Bore: 2000 PSI (8~25NB) 1500 PSI (32~80NB) 📘 TFM1600 (F) TFM4215 (**MORKING PRESSURE IN PSIG** 1/4"- 1" 2000 1750 11/41 - 3" 103.4 **NORKING PRESSURE** 1500 1250 1000 68.9 1/4"- 3" 750 500 250 0 -38 100 200 300 400 500°F

This catalogue is general in it's nature and design and can vary at any time. This catalogue is to be used as a guide only. (-34) (-18) (38) (93) (149) (204)(260°C) SERVICE TEMPERATURE

OILPATCH BUTTERFLY VALVES X-NE-C (X-DEMC-0)







DEMCO STYLE

· Parts fully interchange

BLOWOUT PROOF STEM

· Tapered stem shoulder

POSITIVE STEM/DISC ORIENTATION

· Handle indicates disc position.

HIGH FLOW DISC

• No stem boss in the path of line fluid.

INCREASED PRESSURE RANGE

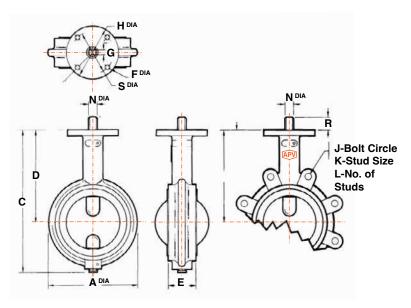
- Standard 200 psi.
- High pressure 285 psi.

LONG NECK

· Available in all body and trim options.

PROVEN DESIGN

Suit ANSI 125/150 or AS/BS Table D, E Flanging.



DIMENSIONS

Valve Size	Α	С	D	E	F	G	Н	J	K	L	Z	S
2"	4.12	8.44	5.62	1.74	0.408	0.375	4.00	-	-	-	0.625	3.25
2½"	4.88	919	6.12	1.86	0.408	0.35	400	-	-	-	0.625	3.25
3"	5.38	9.69	6.38	1.86	0.408	0.375	4.00	-	-	-	0.625	3.25
4"	6.88	11	7.12	2.11	0.408	0.375	4.00	-	-	-	0.625	3.25
5"	7.75	12.12	7.75	2.24	0.408	0.500	4.00	-	-	-	0.838	3.25
6"	8.75	13.25	8.25	2.24	0.408	0.500	4.00	-	-	-	0.838	3.25
8"	11	15.56	9.44	2.54	0.533	0.500	6.00	-	-	-	0.838	5.00
10"	13.38	18.69	11.25	2.74	0.533	0.625	6.00	-	-	-	0.963	5.00
12"	16.12	21.69	12.19	3.24	0.533	0.750	6.00	-	-	-	1.338	5.00

OILPATCH PLUG VALVES NON LUBRICATED - LT STYLE



Quarter-turn valves for standard and sour gas services to 20,000 psi. Rugged plug valves 1 to 3 inches and with threaded or detachable $Weco^{\otimes^m *}$ style wing union ends. Used for cementing, fracturing, acidizing and other high-pressure lines which handle slurries, abrasives, drilling muds, chemicals and other similar products. These valves are equivalent to Lo-Torc $^{\otimes^m *}$ style.

Floating segments ensure positive seal

Two seal segments which float slightly to offset possible micro-expansion of the valve body in extreme high-pressure applications and to ensure a positive seal at all times.

Easy operation under pressure

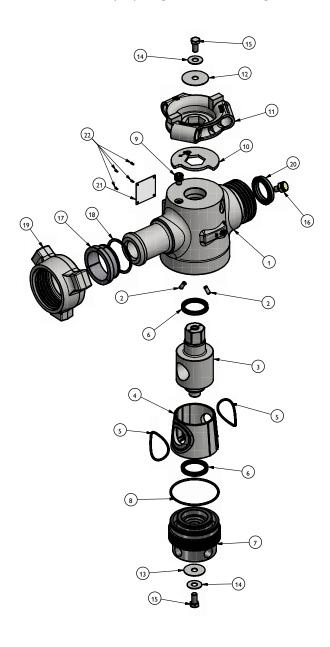
The plug valve's cylindrical plug fits between a set of seal and side segments to prevent the plug from sticking to the valve body, permitting easy operation under pressure.

Visible indication of valve position

A visible, quarter-turn stop on the plug cap indicated clearly when the valve is fully open or fully closed. A detent spring holds the valve in the desired position.

In-line maintenance

Can be rebuilt in-line by replacing the side and seal segments.





MATERIALS

Item	Qty.	Description	Material		
1	1	Body	AISI 4130		
2	2	Roll Pin	STD.		
3	1	Plug	AISI 4130		
4	1	Insert Set	AISI 4130		
5	2	O-Ring	Viton		
6	2	Plug Seal	Viton		
7	1	Adjusting Nut	AISI 4130		
8	1	O-Ring	Viton		
9	1	Bolt, Allen, 1/2" 13 UNC x 1/2"	STD.		
10	1	Stop Plate	Mild Steel + ZP		
11	1	Handle Actuator	Alloy Steel BS 3100 BT1		
12	1	Washer, Plain	Mild Steel + ZP		
13	1	Washer, Plain	Mild Steel + ZP		
14	2	Washer, Plain	Mild Steel + ZP		
15	2	Bolt, Hex, 1/2" 20 UNF x 1"	STD.		
16	1	Grease Fitting 1/4" NPT	STD.		
17	1	Retainer Segment	AISI 4130		
18	1	Retainer, Ring Spiral	STD.		
19	1	Nut	AISI 4130		
20	1	Seal Ring	Viton		
21	1	Name Plate	SS		
22	4	Rivet, 3mm X 6mm	STD.		

SIZE	TYPE	RATED CWP	TYPE CONNECTION
1	1 x 1	5000	1" Female Line Pipe Thread
1	1 x 2	15000	2" Male Line Pipe Thread Long
1	1 x 2 x 1	15000	2" Male LPTL x Female LPT
1	1 x 1	15000	1" Fig. 1502 Female x 1" Fig. 1502 Male
1	1 x 1½	15000	1½" Fig. 1502 Female x 1½" Fig. 1502 Male
1	1 x 2	15000	2" Fig. 1502 Female x 2" Fig. 1502 Male
1	1 x 2	15000	2" Fig. 1502 Female x 2" Fig. 1502 Male
1½	1½ x 1½	10000	1½" Female Line Pipe Thread
1½	1½ x 1½	15000	1½" Fig. 1502 Female x 1½" Fig. 1502 Male
1½	1½ x 2	15000	1½" Fig. 1502 Female x 2" Fig. 1502 Male
2	2 x 2	5000	2" Female Line Pipe Thread Long
2	2 x 2	10000	2" Female Line Pipe Thread Long
2	2 × 2	10000	2" Fig. 1002 Female x 2" Fig. 1002 Male
2	2 x 2	15000	2" Female Line Pipe Thread Long
2	2 x 2	15000	2" Fig. 1502 Female x 2" Fig. 1502 Male
2	2 x 2	15000	2" Fig. 1502 Female x 2" Fig. 1502 Male



3 inch also available.

DIMENSIONAL DETAILS

	1" and 2" 5,000 CWP										
A	В	С	D	E	PORT SIZE	THREAD SIZE	APPROX WEIGHT LBS	APPROX WEIGHT KGS			
6	2.31	4.62	7.37	4.88	.87	1" LPT	20	9			
8.50	3.28	6	8.25	6.81	1.75*	2" LPTL	43	20			

*21/16" Port model UT also available.

	1½" and 2" 10,000 CWP										
A	В	С	D	E	PORT SIZE	THREAD SIZE	APPROX WEIGHT LBS	APPROX WEIGHT KGS			
7.31	3.28	6	8.25	6.81	1.30	1½" LPT	55	25			
8.50	3.28	6	8.25	6.81	1.75*	2" LPTL	52	24			

*21/46" Port model UT also available.

	2" 15,000 CWP										
A	В	С	D	E	PORT SIZE	THREAD SIZE	APPROX WEIGHT LBS				
8.50	3.44	6.63	8.50	7.89	1.75	2" LPTL	85	39			

3 inch also available.

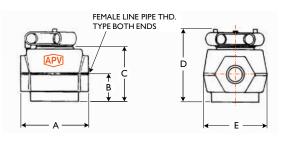
	1", 1½" and 2" 10,000 and 15,000 CWP											
A	В	C	D	E	PORT SIZE	UNION SIZE	APPROX WEIGHT LBS	APPROX WEIGHT KGS				
10.56	2.31	4.62	7.37	4.88	.87	1" - 1502	50	23				
10.56	2.31	4.62	7.37	4.88	.87	1½" - 1502	54	24				
10.56	2.31	4.62	7.37	4.88	.87	2" - 1502	57	26				
10.56	2.31	4.62	7.37	4.88	.87	2" - 1502	57	26				
12.63	3.28	6	8.25	6.81	1.30	1½" - 1502	51	23				
12.63	3.28	6	8.25	6.81	1.30	1½" F, 2" M	53	24				
12.63	3.28	6	8.25	6.81	1.75	2" - 1002	51	23				
13.87	3.44	6.63	8.50	7.89	1.75	2" - 1502	100	45				

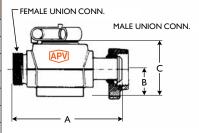
³ inch also available.

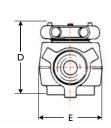
	2" 15,000 CWP										
A	В	С	D	E	PORT SIZE	THREAD SIZE	APPROX WEIGHT LBS				
9.13	2.31	4.62	7.37	4.88	.87	2" LPTL	27	12			
9.13	2.31	4.62	7.37	4.88	.87	2" M x 1" F	30	14			

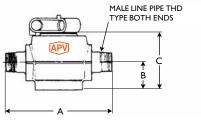
³ inch also available.

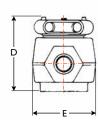














COMPLETE PRODUCT LINE

"Australian Pipeline Valve produces isolation, control and flow reversal protection products for severe and critical service media in utility, steam, pipelines, oil & gas and process industries.

APV valves and pipeline products form the most competitive portfolio in the market."



STEAMCO®

SUPER-CHECK®



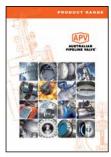


TWIN-LOK®

UNIFLO®



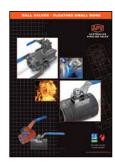
AUSTRALIAN PIPELINE VALVE BRAND RANGE - CATALOGUES



Product Brochure



Ball Valves Floating & Trunnion Mounted



Ball Valves Floating Small Bore



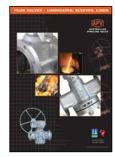
Ball Valves Special Service



Gate, Globe & Check Valves - Cast Steel



Gate, Globe & Check Valves - Forged Steel



Plug Valves Lubricated, Sleeved & Lined



Oilfield Products Valves & Wellheads

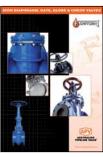
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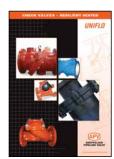
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We are continually improving all facets of quality assurance. Full metallurgical and test certificates are always supplied for all pressure retaining parts, we also provide it on all major trim components.

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